

**Manual 500 MILS & 500M MILS**

**SHOTGUN, 12-GA. RIOT**

**TYPE II, CLASS I  
PER MIL - S - 3443E**

**Operation  
and  
Maintenance  
Manual**



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# MOSSBERG MANUAL

## NO. 500 MILS & 500M MILS

### CHAPTER I--INTRODUCTION

Page 1

- Section 1--Warnings
  - Basic Safety Rules
  - Cautions for Firing
- Section 2--Purpose and Scope
  - General
  - Description
- Section 3--General Characteristics

### CHAPTER II--OPERATING INSTRUCTIONS

Page 4

- Section 1--Controls
  - Safety
  - Disconnect (Safe-Fire Control)
  - Action Release Control
- Section 2--Operation
  - Loading
  - Firing
  - Ejection and Chambering
  - Unloading

### CHAPTER III--MAINTENANCE INSTRUCTIONS

Page 8

- Section 1--Disassembly (Field)
  - Barrel Removal
  - Trigger Housing Removal
  - Disassembly of Receiver Internal Components
- Section 2--Assembly (Field)
  - Trigger Housing Assembly Installation
  - Barrel and Magazine Assembly

## LIST OF ILLUSTRATIONS

FIG.1: 500 MILS -- p.2

FIG.1A: 500M MILS -- p. 2

FIG.2: Position of the Safety Button -- p.4

FIG.3: Action Lock Lever Location -- p.5

FIG.4: Action Lock Lever Operation --p.5

FIG.5: Loading Through Ejection Port -- p.6

FIG.6 AND FIG.7: Loading of Magazine -- p.6

FIG.8: Unloading the Magazine -- p.8

FIG.9: Removal of Barrel Assembly -- p.9

FIG.10: Removal of Magazine Spring Retainer -- p.10

FIG.11: Removal of Trigger Housing -- p.11

FIG.12: Cartridge Stop and Interrupter Removal -- p.11

FIG.12A & 12B: Bolt Slide Removal -- p.11

FIG.12C: Elevator Removal & Bolt Removal -- p.12

FIG.12D: Insertion of Action Bars into Receiver -- p.12

FIG.13: Installation of Bolt Assembly and Bolt Slide-- p.13

FIG.14: Barrel Assembly -- p.15

Exploded View -- p.16

# Manual 500 MILS & 500M MILS

## CHAPTER I--INTRODUCTION

### SECTION 1--WARNINGS

#### 1.0 WARNINGS

1.1 WARNING: If this firearm is carelessly or improperly handled, unintentional discharge could result and cause injury, death or damage to property.

1.2 WARNING: Do not attempt to fire if water is in the barrel (from fording, heavy rain or thick fog, etc.). Open the bolt and allow water to drain before firing. Clean shotgun as soon as possible.

#### 1.3 BASIC SAFETY RULES

1.3.1 Always point a gun in a safe direction.

1.3.2 Keep your finger off the trigger until you are ready to shoot.

1.3.3 Unload when not in use.

1.3.4 Always ensure shotgun is not loaded before cleaning or disassembling.

1.3.5 Practice handling empty gun before attempting to fire.

1.3.6 Be aware that circumstances may require additional rules unique to a particular situation.

#### 1.4 CAUTIONS FOR FIRING

1.4.1 Wear eye and ear protection as appropriate.

1.4.2 Be sure of your target and the area behind it. Without an adequate back-stop, shots may travel past or through your target.

1.4.3 Take precautions to avoid contamination from accumulations of toxic gas fumes or lead dust where firearms are used indoors or within a confined space.

# Manual 500 MILS & 500M MILS

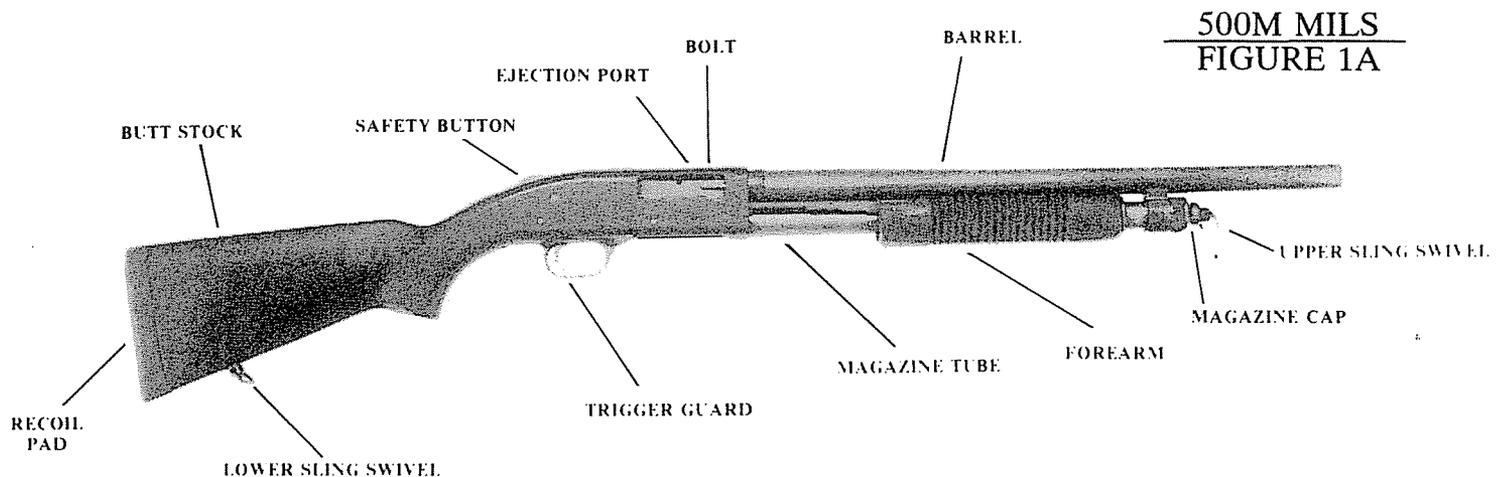
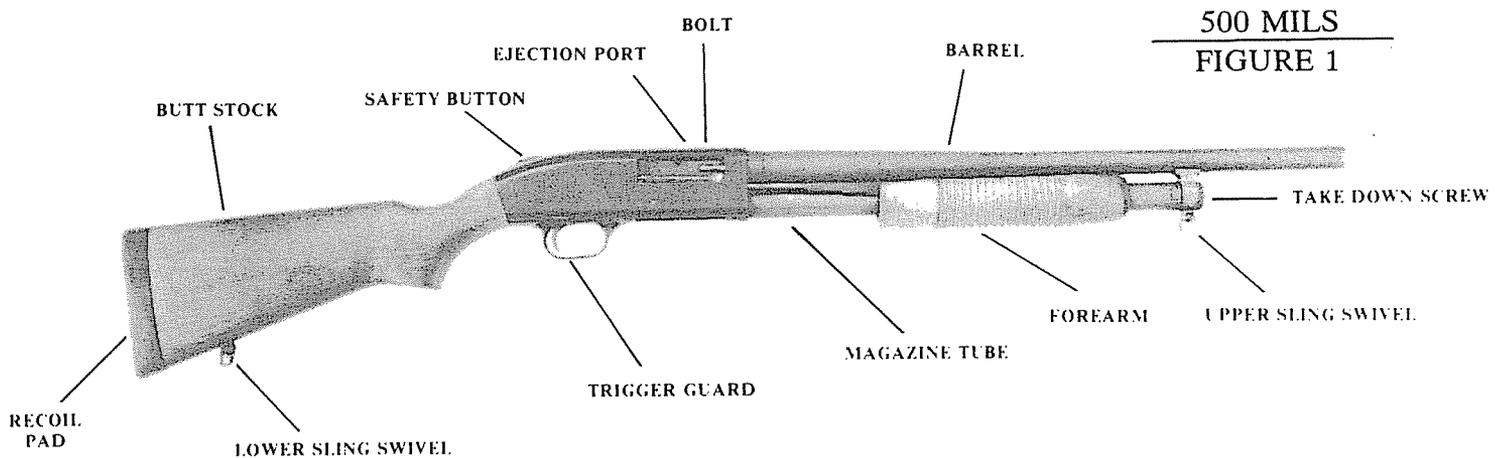
## SECTION 2--PURPOSE AND SCOPE

### 1.1 General

This manual is to describe and depict the Mossberg 500 MILS & 500M MILS Riot Shotguns and contains pertinent information for guidance of the personnel responsible for the operation, maintenance and repair of these models.

### 1.2 Description

The MILITARY ADAPTABLE COMMERCIAL SHOTGUNS, 500 MILS & 500M MILS are manually operated, slide action, internal hammer, 12-gauge riot-type shotguns. They are Type II--Class I (take down receiver) Shotguns.



# Manual 500 MILS & 500M MILS

1.3

## SECTION 3--GENERAL CHARACTERISTICS

Weight--Type II	7 lbs. +/- .5 lbs. (3.18 kg +/- .23 kg)
Length of Barrel	17 in. +/- .1 in. (43.2 cm +/- .254 cm) 20 in. +/- .1 in. (50.8 cm +/- .254 cm)
Gauge of Bore	12
Boring of Barrel	Cylinder
Chamber for Shell Length	2.75 in. and 3.0 in. (7.0 cm. and 7.6 cm)
Operation	Manual
Type of Action	Slide (Pump)
Feed	Tubular Magazine
Ammunition Capacity of Weapon (includes one in chamber)	2.75 in. (7.0 cm.) Shells--Six Rounds 3.0 in. (7.6 cm.) Shells--Five Rounds
Type of Firing Mechanism	Internal Hammer
Type of Stock	Shoulder Stock w/Pistol Grip

# Manual 500 MILS & 500M MILS

## CHAPTER II-OPERATING INSTRUCTIONS

### SECTION 1--CONTROLS

CAUTION: Read and understand this entire manual and safety warnings before loading and firing the 500 Shotgun.

#### 2.1 SAFETY

- 2.1.1 A manual safety device has been provided which prevents firing of the shotgun when at the safe, "on" (fully rearward), position. The safety button (Fig. 2) is manually moveable between the safe detent position and the fire detent position and will remain in the position set until reset manually. A red dot (located on the top rear portion of the receiver in the safety button slot) has been provided as a training aid. The user must insure the safety button is manually set fully rearward to be in the "on" or "safe" position.

MOVE FORWARD TO FIRE

MOVE BACKWARD TO SAFE

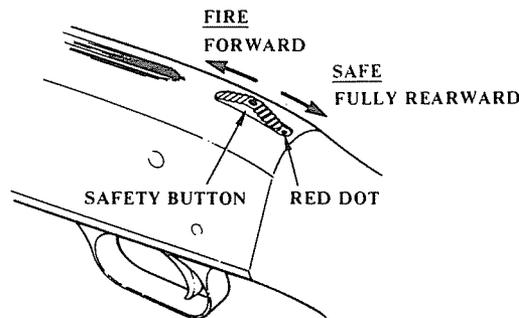


FIGURE 2--POSITION OF THE SAFETY BUTTON

#### 2.2 DISCONNECTOR (SAFE-FIRE CONTROL)

- 2.2.1 The 500 MILS and 500M MILS shotguns incorporate a disconnecter (safe-fire control) feature (Item 83) which prevents the releasing of the firing mechanism unless the action slide (forearm) is fully forward.

#### ACTION RELEASE CONTROL

- 2.3.1 The release of the action slide assembly (Item 26) is controlled by the action lock lever (Item 80).
- 2.3.2 The action lock lever is actuated by two methods, mechanically or manually. The action lock lever is actuated mechanically by the hammer (Item 81). This allows the action to be cycled after firing. Manual operation is accomplished by depressing the action lock lever (Fig. 3 & Fig. 4). Depressing this lever allows the forearm to be moved rearward and the action opened without first firing the weapon.

# Manual 500 MILS & 500M MILS

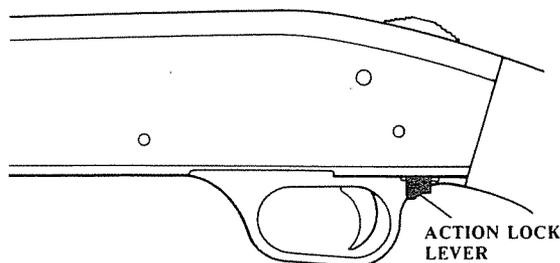


FIGURE 3--ACTION LOCK LEVER LOCATION

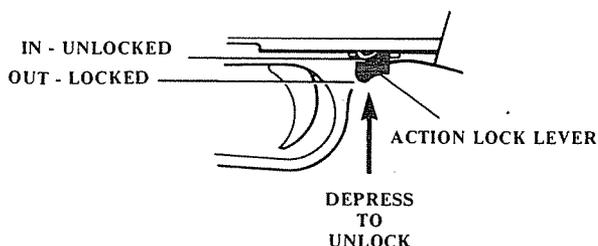


FIGURE 4--ACTION LOCK LEVER OPERATION

**CAUTION:** When inspecting the chamber or removing a live shot shell from the chamber, the action lock lever is actuated manually by depressing it by hand (Fig. 4). Place the safety button in the "on" (fully rearward) position and depress the action lock lever. Failure to do so may cause injury or death.

## SECTION 2--OPERATION

### 2.4 LOADING

**WARNING:** Before loading, open the action and inspect the chamber and bore of the barrel for any obstruction, excessive oil or grease. Failure to do so may result in gun damage and/or personal injury. The chamber is in the rear portion of the barrel which contains the cartridge.

**WARNING:** Do not load shotgun until ready for use! Unload shotgun when shooting has been completed! The safety button should always be in the "on" (fully rearward) safe position whether the firearm is loaded or not. Keep muzzle pointed in a safe direction at all times.

**CAUTION:** Be certain that the ammunition selected is the same length and gauge as is designated on the left side of the barrel.

- 2.4.1 To load, move the safety button (Fig. 2) to the "on" (fully rearward) safe position.
- 2.4.2 To load the 500 MILS and 500M MILS shotguns with the maximum capacity of rounds, one must be loaded into the chamber.
- 2.4.3 Depress the action lock lever (Fig. 4) and open the action by pulling the forearm completely rearward.

**NOTE:** Remember to leave the safety button in the "on" or "safe" (fully rearward) position throughout the loading procedure. Total chamber and magazine capacity is six (6) 2-3/4" (7.0 cm.) shells and five (5) 3" (7.6 cm.) magnum shells.

# Manual 500 MILS & 500M MILS

- 2.4.4 Load the first shell through the ejection port located on the right side of the receiver (Fig. 1 and Fig. 5). The shell can be placed directly into the chamber or placed onto the elevator. Close the action by moving the forearm completely forward.

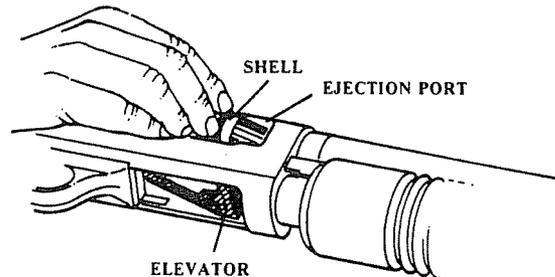


FIGURE 5--LOADING THROUGH EJECTION PORT

- 2.4.5 Load the magazine tube by turning the shotgun so that the trigger guard is facing up. Push the front of the shell into the magazine tube (Fig. 6) until the rim of the shell snaps past the cartridge stop (Fig. 7). Never attempt to exceed the magazine capacity.

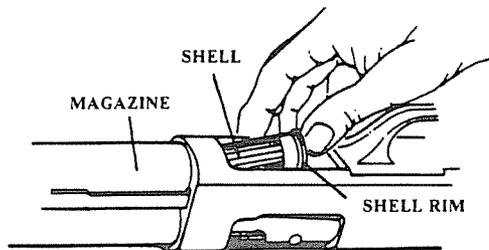


FIGURE 6--

LOADING MAGAZINE

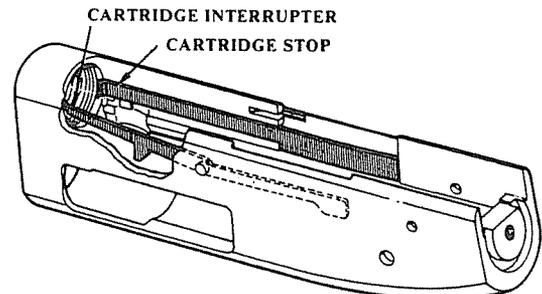


FIGURE 7--

**WARNING:** The shotgun is now **LOADED!** The safety button should be kept in the "on" or "safe" (fully rearward) position until ready for use.

## 2.5 FIRING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at times. Wash hands thoroughly after exposure.

**CAUTION:** Firing the shotgun with excessive amounts of oil or grease in the bore or chamber can result in gun damage and/or personal injury.

- 2.5.1 With the shotgun pointed in a safe direction or at an identified target and held in the proper firing position, move the safety to its off or forward position. Pulling the trigger to the rear will fire the shotgun.

# Manual 500 MILS & 500M MILS

**SAFETY WARNING:** Should the shotshell fail to fire in a non-threatening situation, keep the shotgun pointed in a safe direction. Move the safety button to the "on" or "safe" (fully rearward) position. Do not open the action for at least 60 seconds.

When the 60 seconds or more have lapsed, open the action by pulling the forearm rearward. Remove the misfired shotshell and segregate from other ammunition. Do not attempt to fire the misfired shell.

**WARNING:** If a noticeable difference in sound or recoil is experienced, **STOP FIRING!** Move the safety button to the "on" or "safe" (fully rearward) position. Do not load or fire additional shotshells until after you have safely unloaded the shotgun and inspected it for possible damage and/or obstructions in the chamber or bore. If you experience recurring misfires or unusual reports, have the shotgun examined by a competent gunsmith.

## 2.6 EJECTION AND CHAMBERING

To eject a shotshell case pull the forearm completely rearward. The spent case or unfired shell will eject out of the receiver through the ejection port (Fig. 1).

**WARNING:** Be sure that all observers are clear of the path of ejection. Empty cases are thrown out with significant force and could cause injury.

- 2.6.2 To chamber a live shotshell from the magazine, push the forearm fully forward.

**CAUTION:** Remember when the magazine tube is loaded and the action is cycled, a live shotshell will be in the chamber! Always keep the safety in the "on" or "safe" (fully rearward) position until you are ready to fire the shotgun.

## 2.7 UNLOADING

**WARNING:** During unloading, never allow fingers or any object to contact the trigger.

- 2.7.1 Point the shotgun in a safe direction and move the safety button (Fig. 2) to the "on" or "safe" (fully rearward) position.

- 2.7.2 Depress the action lock lever (Fig. 4) and pull the forearm rearward, slowly, until the live shotshell is completely withdrawn and visible in the ejection port. Remove shotshell by hand.

# Manual 500 MILS & 500M MILS

- 2.7.3 Continue pulling the forearm rearward to release the next shotshell from the magazine and onto the elevator.
- 2.7.4 Turn the shotgun so the ejection port faces downward to allow the released shotshell to drop out through the ejection port.
- 2.7.5 Push the forearm completely forward.
- 2.7.6 Turn the shotgun over so that the trigger guard is positioned upward and the gun remains pointed in a safe direction.
- 2.7.7 Insert thumb into the opening in the bottom of the receiver and depress the cartridge stop on the right side (Fig. 7 & 8) to release shotshells one at a time. Repeat until all shotshells are removed from the magazine tube.
- 2.7.8 Depress the action lock lever and pull the forearm completely rearward. Visually inspect the chamber, elevator and magazine tube again to insure that no shotshells remain in the shotgun.
- 2.7.9 Leave the action in the open, rearward position and the safety button in the "on" or "safe" (fully rearward) position.

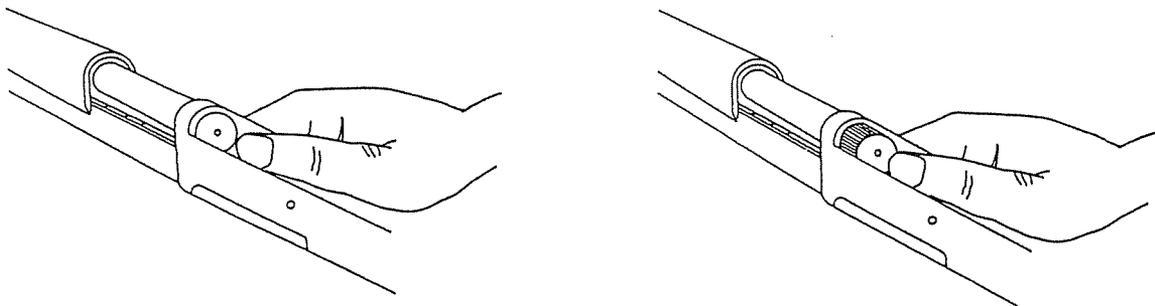


FIGURE 8--UNLOADING THE MAGAZINE

## CHAPTER III-MAINTENANCE INSTRUCTIONS

**CAUTION:** BEFORE PERFORMING ANY DISASSEMBLY, ASSEMBLY OR CLEANING PROCEDURE:

- 1) Move the safety button to the "on" (safe) position (Fig. 2).
- 2) Open the action, check chamber, elevator and magazine tube to be certain the firearm is unloaded.
- 3) Keep the action open and muzzle pointed in a safe direction.
- 4) Wear eye protection.

# Manual 500 MILS & 500M MILS

## 3.1 DISASSEMBLY / BARREL REMOVAL

Depress the action lock lever (Fig. 4) and open the action by sliding the forearm fully rearward.

- 3.1.1 Move the forearm slowly from the fully rearward position until the front of the bolt is in the middle of the ejection port (Fig. 9).

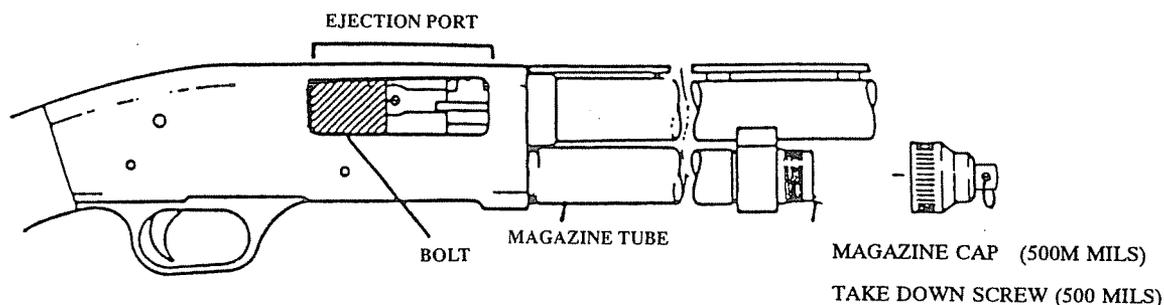


FIGURE 9--REMOVAL OF BARREL

Model 500M: MILS

- 3.1.2 Unscrew the magazine cap by turning it counterclockwise.
- 3.1.3 Remove the barrel from the receiver with a gentle back and forth rotational movement while pulling the barrel out of the receiver assembly.

Model 500: MILS

- 3.1.4 Depress the action lock lever (Fig. 4) and open the action by sliding the forearm fully rearward.
- 3.1.5 Move the forearm slowly forward from the fully rearward position until the front of the bolt is in the middle of the ejection port (Fig. 9)
- 3.1.6 Loosen the take down screw by turning it counterclockwise until the screw threads are completely disengaged from the end of the magazine tube (Fig. 9).
- 3.1.7 Remove the barrel from the receiver with a gentle back and forth rotational movement while pulling the barrel out of the receiver assembly.

# Manual 500 MILS & 500M MILS

## MODEL 500M MILS ONLY

- 3.1.8 The magazine tube may be inspected and cleaned after removing magazine retainer, spring and follower (Fig. 10)

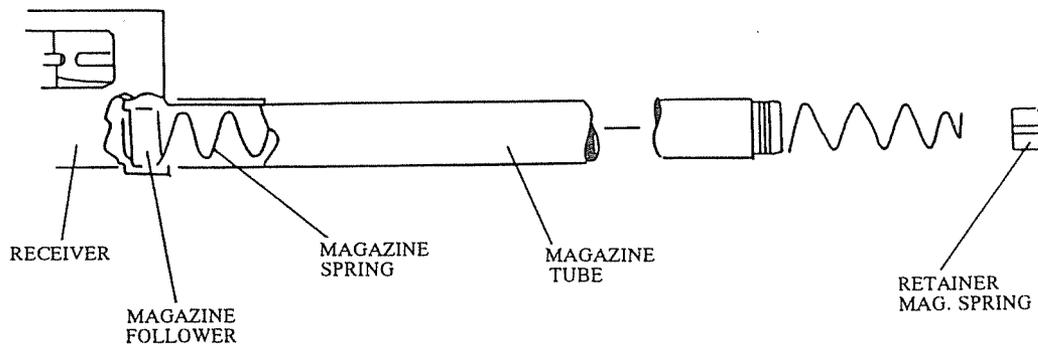


FIGURE 10--MAGAZINE RETAINER SPRING AND FOLLOWER REMOVAL

**CAUTION:** Model 500M MILS only - magazine spring retainer and spring are under significant spring pressure. Use caution should removal be necessary to prevent injury to yourself or others around you.

## 3.2 TRIGGER HOUSING REMOVAL (ITEM 37)

- 3.2.1 Position the shotgun on a clean surface with the trigger guard upward. With a blunt object (no greater than 3/16" (4.76 mm.) diameter, push out the small diameter trigger housing retainer pin (Item 15) located on the side of the receiver approximately 1/2" (12.7 mm.) below the rear of the trigger guard (Fig. 11).
- 3.2.2 Remove the trigger housing assembly by lifting the rear portion upward first (Fig. 11).

# Manual 500 MILS & 500M MILS

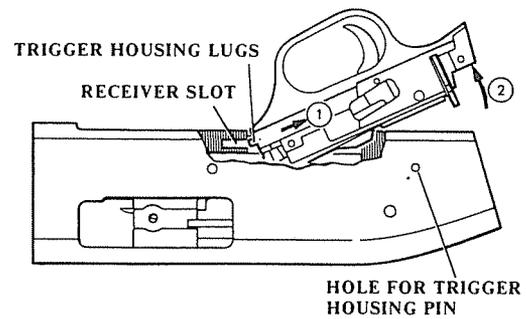


FIGURE 11--REMOVAL OF TRIGGER HOUSING,

NOTE: Before performing any further disassembly, take time to study how the internal components are arranged inside the receiver.

WARNING: The trigger housing assembly is a complex assembly and must not be disassembled. Disassembly should only be performed by depot maintenance or a qualified gunsmith.

WARNING: Do not attempt to pull the trigger and allow the hammer to fall when trigger housing assembly is removed from the receiver. To do so may result in personal injury or damage to the assembly.

## 3.3 DISASSEMBLY OF RECEIVER INTERNAL COMPONENTS

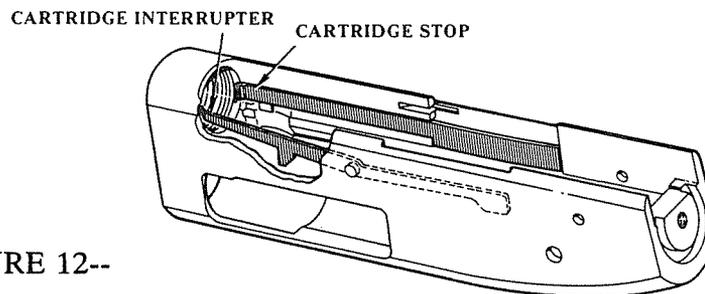


FIGURE 12--

3.3.1 Remove the cartridge stop and cartridge interrupter located on the inside walls of the receiver. (It may be necessary to tap the sides of the receiver lightly to release these parts) (Fig. 12).

NOTE: Pay special attention to the position of the bolt, slide and action slide bar assembly during this portion of the disassembly, as the parts must be in the same relationship during assembly.

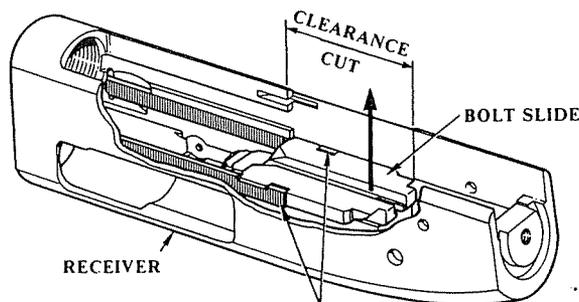


FIGURE 12A-- ACTION SLIDE BAR

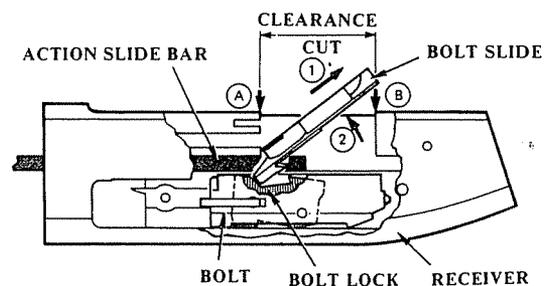


FIGURE 12B--

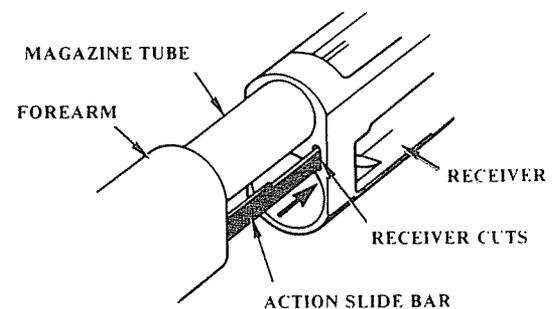
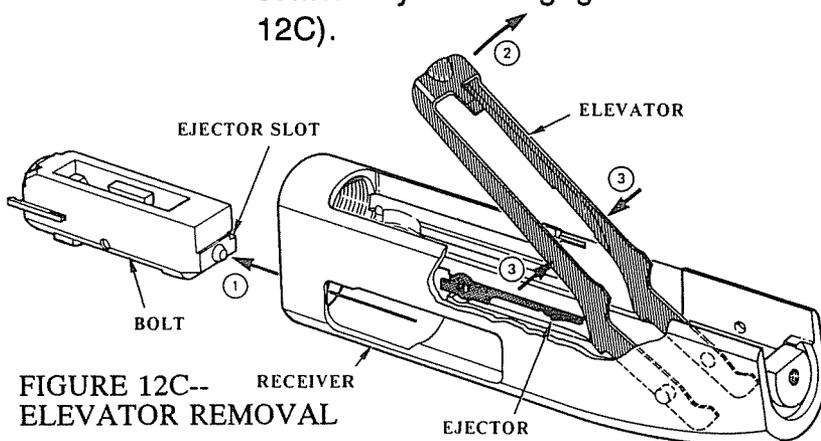
# Manual 500 MILS & 500M MILS

3.3.2 Move the forearm action slide assembly rearward so that bolt assembly and bolt slide are three-quarters of the way rearward. When the bottom of the bolt slide is aligned with the clearance cuts in the sides of the receiver, lift the bolt slide upward and out of the receiver (Fig. 12A & 12B).

3.3.3 Remove the bolt by sliding it forward and out of the receiver assembly through the barrel opening at the front of the receiver (Fig. 12C).

NOTE: The safety button must be in the "on" or "safe" (fully rearward) position to remove the elevator assembly (Fig. 2).

3.3.4 Pivot the front portion of the elevator upward out of the receiver. Squeeze the two arms, which form the open end of the elevator assembly, together sufficiently to disengage and remove the elevator from the receiver (Fig. 12C).



3.3.5 Remove the forearm/action slide assembly (Item 26) by sliding it forward and off the magazine tube (Item 24).

CAUTION: Disassembly is now completed! The shotgun should not be disassembled further for routine cleaning or maintenance. Consult depot maintenance or a qualified gunsmith for further disassembly.

## SECTION 2--ASSEMBLY

3.4 Assembly of internal receiver components.

3.4.1 Place the receiver sub-assembly with the trigger opening upward on a clean surface.

3.4.2 Ensure that the safety button (Fig. 2) is in the "on" or "safe" (fully rearward) position. Slide the forearm assembly (Item 26) onto the magazine tube (Item 24) while guiding the action slide bars into corresponding cuts in the front and internal sides of the receiver (Fig. 12D).

# Manual 500 MILS & 500M MILS

- 3.4.3 Assemble the elevator (Item 34) by squeezing the arms together sufficiently to position them in the receiver so that the buttons on the elevator fit into the corresponding 1/4" (6.5 mm.) diameter holes in the receiver (Fig. 12C).
- 3.4.4 Pivot the elevator so that the forward portion of the elevator is even with the outside edge of the cavity in the receiver.
- 3.4.5 Insert the rear of the bolt assembly (Item 32) with its bolt lock toward the inside top of the receiver, into the barrel opening of the receiver. Depress the ejector (Item 31) (located on the side of the receiver opposite the ejection port) to allow the bolt assembly to slide fully rearward into the receiver. The ejector must fit into the corresponding slot in the bolt (Fig. 12C).
- 3.4.6 Push the elevator down until it rests against the bolt.
- 3.4.7 Position the rear of the bolt assembly even with the rear of the clearance cuts (Fig. 13) in the sides of the receiver.
- 3.4.8 Position action bars as indicated in Fig. 13.

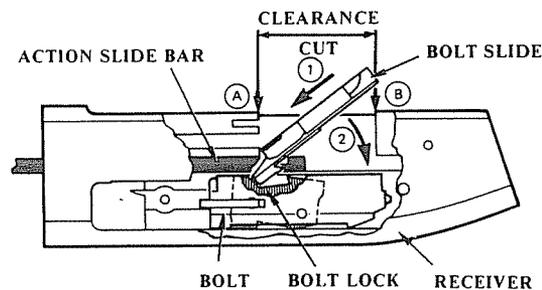


FIGURE 13--BOLT SLIDE INSTALLATION

- 3.4.9 The bolt slide (Item 33) should be positioned with the hook end downward and towards the front of the receiver.
  - 3.4.9.1 Assemble the bolt slide by lowering the front (hook end) of the bolt slide so that it hooks into the corresponding cut on the bottom of the bolt lock (Fig. 13).
  - 3.4.9.2 Hold the bolt slide down and pull the forearm assembly forward. The bolt and bolt slide should move freely in their cuts in the receiver. If parts do not slide easily DO NOT FORCE. Disassemble and reassemble, paying attention to the relationship of the bolt, bolt slide and action slide bars.

# Manual 500 MILS & 500M MILS

- 3.4.9.3 Position the cartridge stop (Fig. 12) and the cartridge interrupter (Fig. 12) in their proper places on the inside walls of the receiver. The hooks must face inward toward the center of the cavity away from the receiver walls.

## 3.5 TRIGGER HOUSING ASSEMBLY INSTALLATION

- 3.5.1 Hold the cartridge stop and cartridge interrupter in place firmly against the receiver walls with one hand and grasp the trigger housing assembly with the other.
- 3.5.2 Insert the lugs, on each side of the front corner of the trigger housing into the slots on each side of the receiver, then bring the rear of the housing assembly down and into position. DO NOT FORCE (Fig. 11).
- 3.5.3 Align the trigger pin hole in the housing assembly with those in the receiver. Insert trigger housing pin (Item 15) and push in fully until flush with the side of the receiver (Fig. 11).

NOTE: If the trigger housing does not fit into place easily, check that all trigger housing pins (Items 86, 87, 88) are flush with the side of the housing and that the cartridge interrupter and cartridge stop are positioned properly.

## 3.6 BARREL AND MAGAZINE ASSEMBLY

- 3.6.1 Move the safety button to the "on" or "safe" (fully rearward) position.
- 3.6.2 Move the forearm/action slide assembly until the front of the bolt is positioned in the middle of the ejection port (Fig. 9).
- 3.6.3 Inspect the barrel to insure it is free of excessive oil or grease and obstructions.

### MODEL 500 MILS

- 3.6.4 Gently rotate barrel back and fourth while pushing the barrel into the receiver (Fig. 14).
- 3.6.5 Position the barrel/take down screw over the threaded end of the magazine tube.
- 3.6.6 Screw the barrel/take down screw clockwise by hand until the barrel is seated firmly in the receiver. Visible through ejection port. (Fig. 14)

# Manual 500 MILS & 500M MILS

## MODEL 500M MILS

- 3.6.7 Slide the barrel take down mount ring over the magazine tube while guiding the barrel extension portion of the barrel into the receiver (Fig. 14).
- 3.6.8 Gently rotate the barrel back and forth while pushing the barrel into the receiver.
- 3.6.9 Screw the magazine cap onto the magazine tube clockwise by hand until tight.

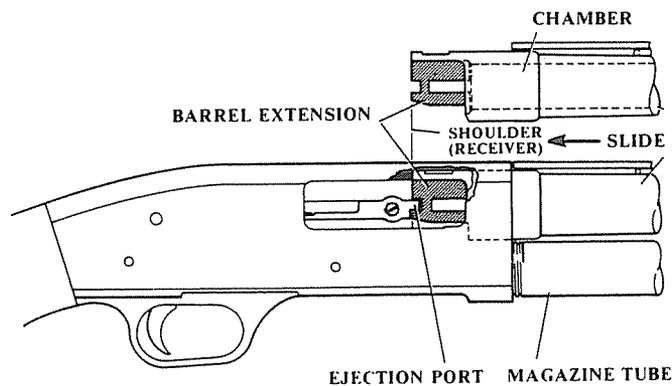
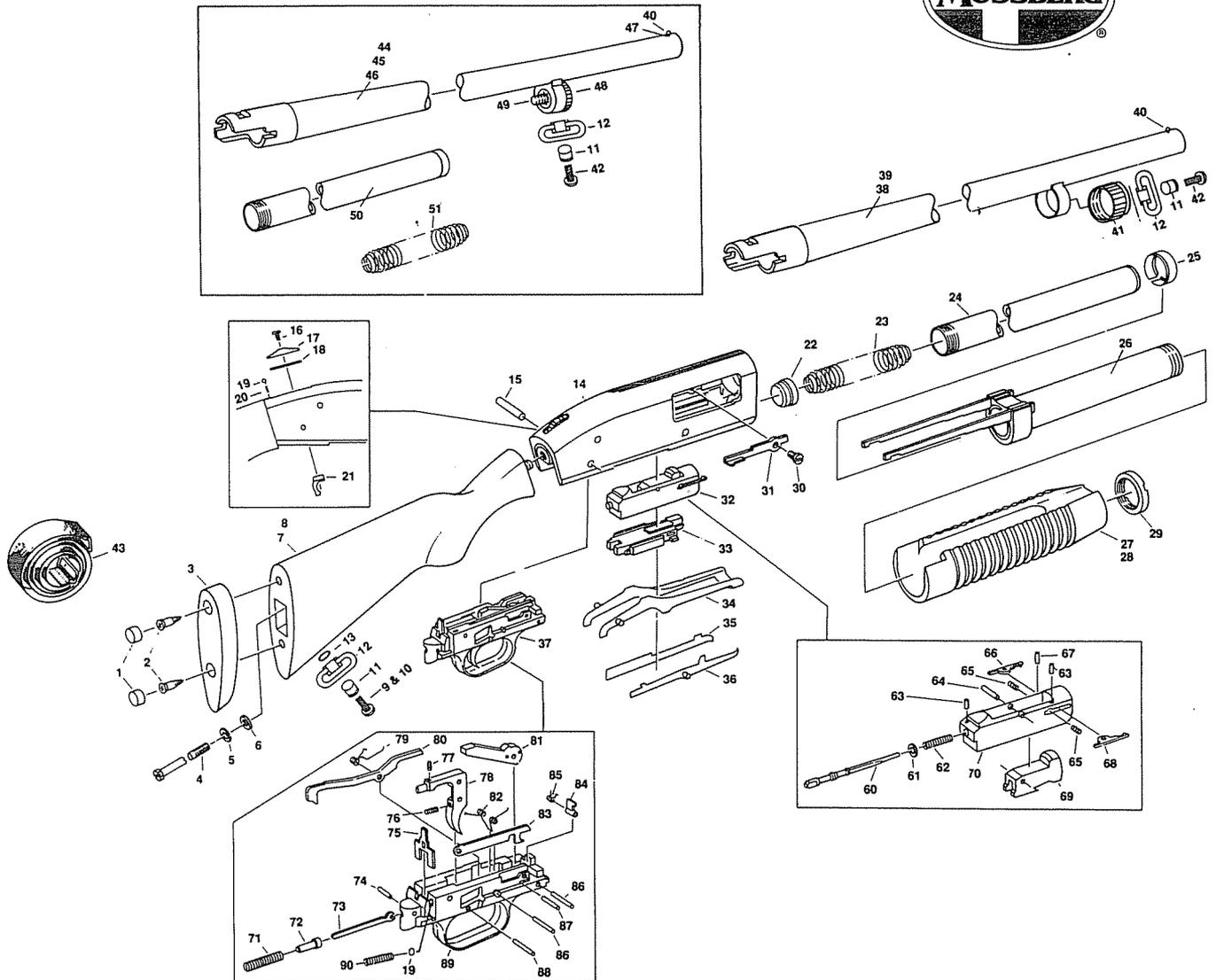


FIGURE 14--  
BARREL AND MAGAZINE COMPONENT ASSEMBLY

## MODEL 500M MILS MAGAZINE ASSEMBLY

- 3.6.10 Place the follower (Fig. 10) into the magazine tube with the follower's open cupped end upward to accept the magazine spring.
- 3.6.11 Insert the magazine spring (Fig. 10) into the magazine tube. A portion of magazine spring will protrude from the magazine tube.
- 3.6.12 Place the open cupped end of the magazine spring retainer onto the spring and insert into the magazine tube. The closed end of retainer is to be flush with end of magazine tube.

# 500 MILS and 500M MILS



ITEM	PART NO.	PART NAME	ITEM	PART NO.	PART NAME	ITEM	PART NO.	PART NAME
1	11513	RECOIL PAD PLUG	28	6538	FOREARM (WOOD)	63	7346	PIN, FIRING PIN RET.
2	11759	RECOIL PAD SCREW	29	12177	ACTION SLIDE TUBE NUT ASSY	64	7347	BOLT LOCK PIN
3	11375	RECOIL PAD	30	6558	EJECTOR SCREW	65	7330	EXTRACTOR SPRING
4	11789	STOCK BOLT	31	7363	EJECTOR	66	12762	EXTRACTOR L.H.
5	11756	STOCK BOLT LOCK WASHER	32	7437	BOLT ASSY.	67	7337	EXTRACTOR PIN L.H.
6	7350	STOCK BOLT WASHER	33	6683	BOLT SLIDE	68	12761	EXTRACTOR R.H.
7	11949	STOCK (SYNTHETIC)	34	6554	ELEVATOR	69	16119	BOLT LOCK
8	7440	STOCK (WOOD)	35	7355	CARTRIDGE STOP	70	6567	BOLT
9	7757	SWIVEL SCREW REAR (SYN.)	36	7970	CARTRIDGE INTERRUPTER ASSY	71	7334	MAINSRING
10	11757	SWIVEL SCREW REAR (WOOD)	37	13229	TRIGGER HOUSING ASSY.	72	7336	MAINSRING PLUNGER
11	7411	SWIVEL BUSHING	38	13228	BARREL ASSY. (17 IN.)	73	7335	MAINSRING GUIDE
12	11767	LOOP & BUSHING ASSY.	39	13428	BARREL ASSY. (20 IN.)	74	7342	MAINSRING RET. PIN
13	7419	WASHER	40	13443	FRONT SIGHT	75	7261	CONNECTOR
14	13231	RECEIVER	41	13442	MAGAZINE CAP	76	7341	TRIGGER SPRING
15	6556	TRIGGER HOUSING PIN	42	7410	SWIVEL SCREW FRONT	77	7434	TRIGGER STOP
16	11127	SAFETY BUTTON SCREW	43	11523	SLING ASSEMBLY	78	7262	TRIGGER
17	13049	SAFETY BUTTON	44	13469	BARREL (17 IN.)	79	7338	ACTION LOCK HAMMER SPRING
18	7753	SAFETY DETENT PLATE	45	13470	BARREL (20 IN.)	80	6573	ACTION LOCK LEVER
19	7349	SAFETY CLICK BALL	46	7369	BARREL (20 IN.) 500 MILS ONLY	81	12867P	HAMMER ASSY.
20	11761	SAFETY CLICK SPRING	47	7457	FRONT SIGHT 500 MILS ONLY	82	7339	ACT. LOCK DISC. SPRING
21	7422	SAFETY BLOCK	48	6952	TAKEDOWN SCREW ASSY	83	7433	DISCONNECTOR
22	7353	MAGAZINE FOLLLOWER	49	5393	RETAINER, TAKEDOWN SCREW	84	7333	SEAR
23	12194	MAGAZINE SPRING	50	10343	MAGAZINE TUBE ASSY	85	7340	SEAR SPRING
24	13435	MAGAZINE TUBE	51	7354	MAGAZINE SPRING	86	7344	SEAR PIN
25	13436	RETAINER, MAG. SPRING	60	11947	FIRING PIN	87	7345	HAMMER PIN
26	10340	ACTION SLIDE ASSY	61	7426	FIRING PIN COLLAR	88	7343	TRIGGER PIN
27	10462	FOREARM (SYN.)	62	11774	FIRING PIN SPRING	89	7357	TRIGGER HOUSING
						90	7345	SPRING, TRIG. HSG. RETAINING

Part No. 13455  
R 2/3