



OWNERS MANUAL

410 GAUGE AUTOLOADING SHOTGUN

IMPORTANT: "SAFETY WARNINGS" — NOTE THE SYMBOL 

THESE SAFETY WARNINGS ARE FOR YOUR PROTECTION AS WELL AS THE SAFETY OF OTHERS. DISREGARDING INFORMATION IN THIS MANUAL COULD CAUSE DEATH, SERIOUS INJURY OR PROPERTY DAMAGE TO YOU OR THOSE AROUND YOU.



Do not attempt to load, handle or use your firearm until you read and understand the information contained in this owner's manual. Understand and follow all instructions and warnings in their entirety. Before handling your firearm, you should learn how it operates and how to maintain it. This includes knowing its basic parts, how the manual safety and other safety features operate, how to safely open and close the action, and how to safely load and unload ammunition from the firearm. Improper use and handling is dangerous and could cause death, serious injury or property damage to you or those around you. All users of the firearm must become thoroughly familiar with the instructions in this manual.



This manual is not a comprehensive guide to firearm safety. Mossberg recommends that new firearm owners and/ or shooters seek professional training from qualified instructors prior to handling any firearm.



Be certain this owner's manual is available for reference and is kept with this firearm if transferred to another party. If this manual is lost or misplaced, contact the Product Service Center for a free replacement copy or visit www.mossberg.com.



After performing any work on your firearm such as cleaning, adjustments, disassembly or installation of any accessory, the firearm should be re-checked for proper functioning before using and/or firing live ammunition.



Firearms are complex mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm, and could cause death, serious injury or property damage to you or those around you. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.



If you do not understand any of the material in this manual or have any questions, contact the Product Service Center or a qualified gunsmith.

distributed by

MOSSBERG INTERNATIONAL, INC.

P.O. BOX 497 7 GRASSO AVENUE, NORTH HAVEN, CT 06473
PHONE (800) 363-3555
www.mossberg.com

Safety and safe firearms handling is everyones responsibility.



As the owner of a firearm, you must undertake the full-time responsibility of safe firearms handling for your own safety and the safety of those around you:

- Keep all firearms and ammunition out of the reach of children, or any unauthorized person.
- Store your firearms and ammunition separately, locked in a secure location.
- Be sure to read the instructions on how to properly install your cable lock that is included with your firearm.
- Never store a loaded firearm.
- Never leave a loaded firearm unattended.
- Never transport a loaded firearm in a vehicle. When transporting your firearm, keep it unloaded, stored and secured within the confines of the vehicle.
- Unload your firearm when you have stopped shooting or when you have to climb a tree, fence or cross a slippery surface. Keeping your firearm unloaded when not in use will prevent an unintentional discharge should you accidentally slip, fall, drop or jar your firearm.
- The safety should remain fully to the "ON" (SAFE) position and the firearm unloaded at all times until you are in a place where it is safe to shoot, keeping your finger off the trigger and outside the trigger guard until you are aiming at the intended target and have decided to fire.
- Never shoot at water, rocks, or any hard surfaces. Shots may glance off or ricochet off such surfaces and could cause death, serious injury or property damage to you or those around you.
- Be sure of your target and beyond. Make sure that your back stop is adequate to stop shots and/or bullets prior to firing.
- Do not use alcohol or drugs before or while handling firearms.
- Do not touch the trigger while the safety is being engaged or disengaged.



Remember, a firearm's manual safety is a mechanical device which can never replace safe firearm handling practices.



Never rely on any mechanical mechanism or safety device to prevent the dangers of careless handling or pointing a firearm in an unsafe direction.



Always point the muzzle of your firearm in a safe direction, regardless of whether the firearm is loaded or unloaded. You should become thoroughly familiar with the function and operation of this firearm and the instructions supplied with it.



Always treat every firearm as if it is loaded. Give your firearm to someone with the action open, and the safety fully to the "ON" (SAFE) position, after you verify the firearm is unloaded. Insist on the same procedure when receiving a firearm from someone else. Learn the location of all the safety features of your firearm and how they operate.



Never place your finger inside the trigger guard or on the trigger unless you intend to fire. When you pull the trigger, you must expect the firearm to fire and you must take full responsibility for your actions.



Always wear eye and hearing protection when firing a firearm. Firing a firearm without proper hearing protection can cause hearing loss. The use of eye protection during any type of shooting, disassembly, assembly and cleaning is important to protect your vision.



We specifically disclaim any responsibility for damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty, or non-SAAMI standard, or "remanufactured", or hand-loaded (reloaded) ammunition. Additionally, we disclaim any responsibility for damage or injury which results from any modifications or changes that are not a part of the firearm as delivered from the factory.



Check to be certain that the correct ammunition has been selected for use. Ensure it is the same gauge, length and type of shotshell as designated on the barrel. Failure to do so could cause death, serious injury or property damage to you or those around you.



Always ensure that barrel and action are clear of obstructions before firing. Firing a blocked firearm could cause death, serious injury, or property damage to you or those around you.



Never force a jammed action. This could cause a shotshell to explode resulting in death, serious injury or property damage to you or those around you.



Should any shotshell fail to fire, keep the muzzle pointed in a safe direction for at least thirty (30) seconds in case the shotshell is a "hangfire" (delayed firing of the shotshell after being struck by the firing pin). Move the safety button fully to the "ON" (SAFE) position. Pull the operating handle fully rearward, extracting and ejecting the misfired shotshell. Segregate the misfired shotshell from other ammunition. Do not attempt to refire a misfired shotshell. If the indent from the firing pin is light or absent, contact a qualified gunsmith or the Product Service Center.



Do not drop, or allow anything to strike the firearm because, as with any firearm, an accidental discharge may result.



Learn to clean your firearm thoroughly and make certain no oil, grease or other materials are blocking the barrel. Obstructions of any kind can cause death, serious injury or property damage.



Practice proper firearm maintenance and safety. Make sure all exposed metal surfaces are coated with a thin film of oil, especially after being exposed to damp weather. (See the proper section of this manual for cleaning instructions.) Do not plug the barrel or store in a fabric-lined case, which will absorb lubricants from the firearm. Always store this firearm with the chamber empty and magazine tube unloaded. Failure to do so could result in an unintentional discharge.



Before using the firearm after storage, follow complete instructions stated in this manual for re-familiarization with the firearm. A thorough inspection and function test should be performed before going into the field. Have your firearm periodically checked by a qualified gunsmith.

STATE-BY-STATE WARNINGS

Certain states require, by law, that their own specified warning notices, in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. Mossberg International, Inc. ("Mossberg") sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:



CALIFORNIA:

Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.



ADVERTENICA:

Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite la pagina web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño obtiene y la usa indebidamente, se le puede multar o enviar a prisión.



CONNECTICUT:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

**FLORIDA:**

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

**MAINE:**

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

**MARYLAND:**

"WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

**MASSACHUSETTS:**

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users."

More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or

accident. Failure to take reasonable preventative steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER.”



NEW JERSEY:

“IT IS A CRIMINAL OFFENCE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”



NEW YORK CITY:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE WEAPON STORAGE. ALL WEAPONS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE FIREARM, OR MORE THAN ONE RIFLE OR SHOTGUN, WITHIN A 90-DAY PERIOD.”



NORTH CAROLINA:

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b);
- (2) Exhibits it in a public place in a careless, angry, or threatening manner;
- (3) Causes personal injury or death with it not in self defense; or
- (4) Uses it in the commission of a crime.



TEXAS:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."



WISCONSIN:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

A note about the warnings and information contained in this manual:

The above warnings are not intended to be exhaustive. We strongly suggest that you check with your local licensed retailer or state police for additional information concerning firearms ownership or hunting or target shooting rules that may be required by local law or regulation. Since such rules and regulations are subject to change, local authorities are in the best position to advise you on such matters.

TABLE OF CONTENTS

	Page
OPERATING INSTRUCTIONS/THE MECHANICAL SAFETY	9
AMMUNITION	10
UNPACKING YOUR FIREARM	11
MAGAZINE CAPACITY	12
MAGAZINE PLUG	12
OPENING THE ACTION	13
CLOSING THE ACTION	13
LOADING THE FIREARM	14
LOADING THE MAGAZINE TUBE	15
FIRING	16-17
TO CLEAR A MALFUNCTION	18
UNLOADING THE FIREARM	19
DISASSEMBLY	20-21
CLEANING AND LUBRICATION	22-23
RE-ASSEMBLY	24
FUNCTION TESTING	25
CHOKE TUBES	26
STOCK SPACER SYSTEM	27
STORAGE	28
CABLE LOCK	29
SERVICE INSTRUCTIONS	30
WARRANTY INFORMATION	31-32
PARTS LIST	33
EXPLODED VIEW	34
NOTES	35-39
THE BASIC RULES OF FIREARM HANDLING	BACK COVER



WARNING: This product can expose you to chemicals, including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

OPERATING INSTRUCTIONS

THE MECHANICAL SAFETY



Read and understand this entire manual and its safety warnings before handling the firearm.

The safety button is located at the rear of the trigger guard (See Figure 1a and 1b) and must be manually moved to the desired position by the shooter.

To put the safety in the "ON" (SAFE) position, the safety button must be pushed from the left side (side opposite the ejection port) so that it moves all the way to the right. The button must always be pushed fully to the right until it moves no further to be in the "ON" (SAFE) position. (See Figure 1a).



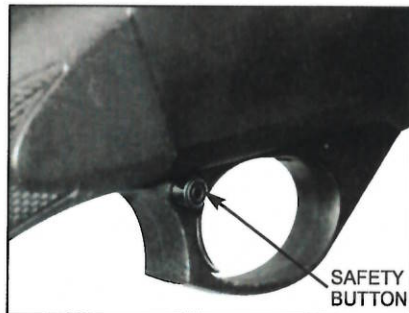
The safety button is designed to function only as described above and should not be reversed. Do not attempt to remove or reverse the safety button. Doing so will result in an unsafe condition and could result in death, serious injury or property damage.



Remember, a firearm's manual safety is a mechanical device which can never replace safe firearm handling practices.



Never rely on any mechanical mechanism or safety device to prevent the dangers of careless handling or pointing a firearm in an unsafe direction.



PUSH IN FULLY TO THE RIGHT UNTIL THE BUTTON MOVES NO FURTHER TO BE IN THE "ON" (SAFE) POSITION.

Figure 1a

"ON" (SAFE) position



PUSH IN FULLY TO THE LEFT UNTIL THE BUTTON MOVES NO FURTHER TO BE IN THE "OFF" (FIRE) POSITION.

Figure 1b

"OFF" (FIRE) position



Keep your finger off the trigger and outside of the trigger guard until you are aiming at the intended target and have decided to fire. The safety should remain fully to the "ON" (SAFE) position and the firearm unloaded at all times until you are in a place where it is safe to shoot.



Placing the safety in an intermediate position between the "ON" and "OFF" position can result in the user thinking the firearm is in a SAFE or FIRE position when it is not. Pulling the trigger with the safety in an intermediate position may cause the firearm to fire. Therefore, always move the safety fully to its intended position, "ON" or "OFF", and then check to be sure it is where you want it to be. Never attempt to fire the firearm with the safety only partially engaged, as the firearm may discharge and could result in death, serious injury or property damage.

AMMUNITION

USE ONLY SUITABLE AMMUNITION

This 410 gauge semi-automatic shotgun is chambered for 3 inch magnum shells. It is designed to be used with factory loaded shot shells between 2 1/2" (1/2 oz) and 3" (3/4 oz)

Use of re-loaded ammunition voids the Factory Warranty.



Never shoot steel shot or slugs with a Modified, Improved Modified, Full or Turkey choke. Use only Cylinder or Improved cylinder choke tubes when shooting steel shot or slugs.






Never use shotshells with a case longer than the chamber, as this can cause damage to the firearm and may result in serious personal injury to the shooter and/or others nearby.

LEAD SHOT PATTERN*	STEEL SHOT PATTERN*	Extended Or Flush Fitting	SYMBOL	NO. NOTCHES
Cylinder	✓	Flush		5
Improved Cylinder	✓	Flush		4
Modified	Do Not Use	Flush		3
Improved Modified	Do Not Use	Flush		2
Full	Do Not Use	Flush		1
Turkey	Do Not Use	Extended	As marked	

* Lead, steel, and other non-toxic patterns will vary substantially depending on shotshell length, shot size, brand of ammunition, and the individual barrel. The shooter is urged to conduct pattern tests before field use.

UNPACKING YOUR FIREARM

When shipped from the factory, the barrel is removed and packed separately in the shipping carton.

-  Never close the action or pull the trigger while the barrel is removed as damage could result to the firearm.
-  Always be sure that the firearm is unloaded (refer to the Unloading section of this owner's manual by visually and physically checking the chamber, elevator and magazine tube before cleaning your firearm. Be sure that the safety is fully to the "ON" (SAFE) position. Wear eye protection during assembly to protect your eyes from oil splatter and spring-loaded components.
-  Make sure the barrel is free of obstructions and excessive lubricant. Be sure not to leave cleaning patches, excessive oil or grease in the bore. Obstructions of any kind can cause damage to the firearm and could cause death, serious injury, or property damage to you or those around you.

MOUNTING THE BARREL TO THE RECEIVER

1. Remove the forearm by unscrewing the magazine cap (counter clockwise).
2. Slide the forearm off the magazine tube.
3. Check that the gas piston is correctly assembled in the gas cylinder portion of the barrel before mounting the barrel to the receiver. Note the orientation of the gas piston (See Figure 2b).
4. Mount the barrel to the receiver by sliding the barrel into the receiver, with the gas cylinder portion of the barrel on the magazine tube (See Figure 2a).
5. Pull the operating handle half way back to fully seat the barrel in the receiver (See Figure 2c).



Figure 2a

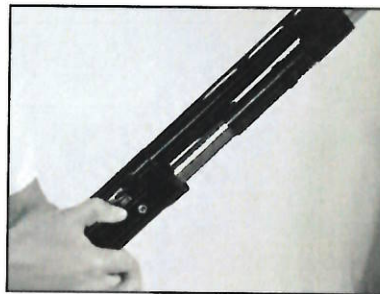


Figure 2c

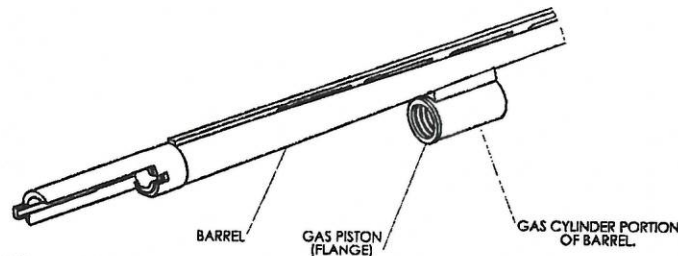


Figure 2b

MOUNTING THE FOREARM

1. Depress the bolt lock button, pull back the operating handle. The action should stay open.
2. Mount the forearm by carefully sliding it over the magazine tube, and seating it into the receiver. (See Figure 3).
3. Screw the magazine cap onto the front of the magazine tube, finger-tight.



Figure 3

MAGAZINE CAPACITY

Four (4) 2 1/2" shotshells, Three (3) 3" shotshells (plus one in chamber).

MAGAZINE PLUG

You are responsible for complying with all laws regarding magazine capacity. Your Autoloading Shotgun is supplied with a plastic plug inserted in the magazine tube. It reduces the capacity of the magazine tube to two (2) shells.

REMOVING THE MAGAZINE PLUG



Move the safety button so it is fully protruding out of the right side of the trigger guard and cannot be moved any further indicating the "ON" (SAFE) position. Pull back the operating handle. The action should stay opened. Visually and physically check the chamber, elevator and magazine tube to be certain the shotgun is unloaded before removing the magazine cap.

1. Unscrew and remove the magazine cap.
2. Grasp the top of the plug and pull it out of the magazine tube as shown in Figure 4.
3. Replace the magazine cap finger tight.
4. When not in use, store the magazine plug.



Figure 4

INSTALLING THE MAGAZINE PLUG



Move the safety button so it is fully protruding out of the right side of the trigger guard and cannot be moved any further indicating the "ON" (SAFE) position. Pull back the operating handle. The action should stay opened. Visually and physically check the chamber, elevator, and magazine tube to be certain the shotgun is unloaded before installing the magazine plug.

Unscrew and remove the magazine cap. Insert the magazine plug into the end of the magazine tube as shown in Fig 4. Replace the magazine cap, finger tight only.

OPENING THE ACTION



WARNING This product can expose you to chemicals, including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Ensure the safety button is fully to the "ON" (SAFE) position. Visually and physically check the chamber, elevator, and magazine tube to be sure the firearm is unloaded. Keep the muzzle pointed in a safe direction at all times.

This shotgun is designed to fire 410 gauge shot shells ranging from 2-1/2" target and field loads to 410 gauge 3" magnum shells.

1. Depressing the bolt lock button located as shown in Figure 5, pull back the operating handle.
2. The action should remain open.



Figure 5



The bolt is always under spring pressure. When the bolt release is pushed with the bolt locked rearward, the bolt is driven forward toward the muzzle with considerable force. Do not have fingers or other objects in the ejection port or near the operating handle.



Visually and physically inspect the chamber and bore of the barrel to make certain it is free of any obstructions, excessive oil or grease. If you are unable to remove any obstruction, bring the firearm to a qualified gunsmith or send it to a factory authorized Product Service Center. Obstructions of any kind could cause death, serious injury or property damage to you or those around you when the firearm is fired.

CLOSING THE ACTION

Keep fingers clear of the operating handle and the ejection port when closing the action.



With the safety button fully to the "ON" (SAFE) position, and the muzzle pointed in a safe direction, press the bolt release until the action releases (Figure 6).

LOADING THE FIREARM



WARNING This product can expose you to chemicals, including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Before loading, move the safety button fully to the right so it is protruding from the right side of the trigger guard indicating the "ON" (SAFE) position.



Before loading, visually and physically inspect the chamber and bore of the barrel for any obstruction, excessive oil or grease (the chamber is the rearmost part of the inside of the barrel). Obstructions of any kind could cause death, serious injury, or property damage to you or those around you.



During loading, never allow fingers or any other objects to contact the trigger. Keep the muzzle pointed in a safe direction at all times.



Do not load the firearm until ready for use! Unload the firearm when shooting has been completed! The safety button should always be fully to the "ON" (SAFE) position whether or not the firearm is loaded.



Check to be certain that the correct ammunition has been selected for use. Ensure it is the same gauge, length and type of shotshell as designated on the barrel. Failure to do so could cause death, serious injury or property damage to you or those around you.



Always inspect your ammunition before using it. Never use dirty, corroded or damaged ammunition. A shotshell failure could cause death, serious injury or property damage to you or those around you.



Use only new commercially manufactured ammunition which is in strict accordance with the standards of the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI). If you are uncertain, contact your ammunition supplier for verification.

This shotgun is designed to fire 410 gauge shot shells ranging from 2-1/2" target and field loads to 410 gauge 3" magnum shells.

1. Depress the bolt lock button, pull back the operating handle until it locks in the open position (See Figure 6).
2. If you wish to load the firearm with the maximum number of shells or fire single shots load the first shell through the ejection port located on the right side of the receiver (See Figure 6). The shell can be inserted directly into the chamber or placed on top of the elevator.
3. Close the action by pressing the bolt release. Be sure to keep fingers and other objects out of the ejection port.

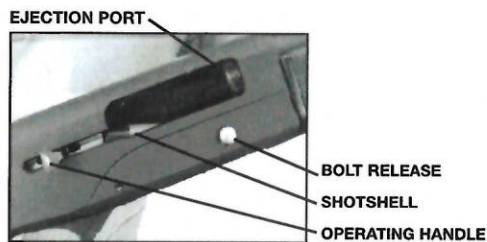


Figure 6



The firearm is now loaded and will fire if the safety is moved to the "OFF" (FIRE) position and the trigger is pulled! The safety button should be kept fully to the "ON" (SAFE) position until you are on target and have actually decided to fire. Keep the muzzle pointed in a safe direction at all times, and your fingers and any other objects away from the trigger area.

LOADING THE MAGAZINE TUBE



With the safety button fully to the "ON" (SAFE) position, and the bolt in the forward (closed) position, hold the firearm with the bottom of the receiver facing upward. **Keep the muzzle pointed in a safe direction at all times.**

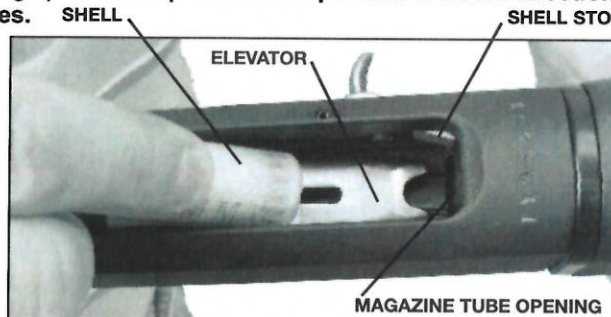


Figure 7a

1. Push the shotshell into the loading port, depressing the elevator as shown in Figure 7a. You might need to press the bolt release button to release the elevator. Depressing the elevator will expose the magazine tube opening within the receiver.

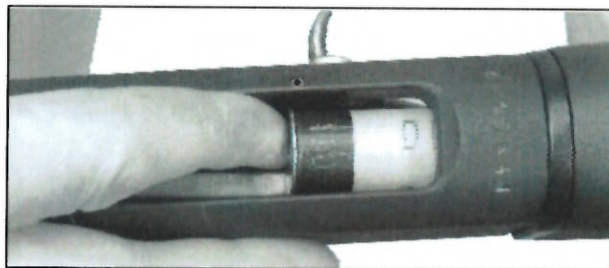


Figure 7b

2. Continue pushing the shotshell into the magazine tube (See Figure 7b) until the rim of the shotshell is past the shell stop as shown in Figure 7c. Repeat the above sequence to load each additional shotshell.



Figure 7c



The firearm is now loaded and will fire if the safety is moved to the "OFF" (FIRE) position and the trigger is pulled! The safety button should be kept fully to the "ON" (SAFE) position until you are on target and have actually decided to fire. Keep the muzzle pointed in a safe direction at all times, and your fingers and any other objects away from the trigger area.

FIRING



Use of this product, including discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition can result in exposure to chemicals, including lead, which are known to the state of California to cause serious physical injury, including cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Have adequate ventilation at all times and wash hands thoroughly after exposure.



During firing, the operating handle (See Figure 6) travels rearward with considerable force and speed. Do not place hands or other objects in its path.



Always wear eye and hearing protection when firing a firearm. Firing a firearm without proper hearing protection can cause hearing loss. The use of eye protection during any type of shooting, disassembly, assembly and cleaning is important to protect your vision.



Be sure of your target and beyond. Make sure that your back stop is adequate to stop shots prior to firing.



When you pull the trigger, you must expect the firearm to fire and you must take full responsibility for your actions.



Always ensure that barrel and action are clear of obstructions before firing. Firing a blocked firearm could cause death, serious injury, or property damage to you or those around you.



Do not attempt to remove a bore obstruction using a blank shotshell, or a shell from which the shot charge has been removed, or by shooting it out with another shotshell.

With the shotgun pointed in a safe direction and held in the proper firing position, move the safety button fully to the left of the trigger guard to the "OFF" (FIRE) position. Pulling the trigger through its full travel to the rear will fire the shotgun. Ensure the muzzle is pointed in a safe direction before placing finger on trigger.



After firing, the empty shotshell will be automatically ejected through the ejection port. Be sure all observers are clear of the path of ejection, as the empty shotshells are thrown out with considerable force and could cause injury.



This firearm automatically feeds the next live shotshell from the magazine tube into the chamber each time the firearm is fired, until all shotshells in the magazine tube are fired. You should be aware that no mechanical force on the part of the user is needed in this process and you should be alert to the fact that the chamber is loaded for you and the firearm is capable of firing again if the trigger is pulled.



Should any shotshell fail to fire, keep the muzzle pointed in a safe direction for at least thirty (30) seconds in case the shotshell is a "hangfire" (delayed firing of the shotshell after being struck by the firing pin). Move the safety button fully to the "ON" (SAFE) position. Pull the operating handle fully rearward, extracting and ejecting the misfired shotshell. Segregate the

misfired shotshell from other ammunition. Do not attempt to refire a misfired shotshell. If the indent from the firing pin is light or absent, contact a qualified gunsmith or the Product Service Center.



If at any time during firing, the sound of any shotshell is noticeably louder or softer than previous shotshells fired, STOP! Do not load or fire additional shotshells. Move the safety button fully to the "ON" (SAFE) position. Keep the muzzle pointed in a safe direction and, while keeping the ejection port and loading port opening of the firearm turned away from your face (to protect your eyes in the event a defective shotshell explodes). Safely unload your firearm as instructed in the Unloading the Firearm section of this owner's manual. Remove the barrel as instructed in the Disassembly section of this owner's manual. Inspect the barrel and firearm for possible damage or obstructions to the chamber or bore. Firing the firearm with a bore obstruction can cause damage to the firearm and could cause death, serious injury, or property damage to you or those around you.



Some brands of ammunition may cause difficulty in extracting spent shotshell cases from the chamber. If this situation occurs, thoroughly clean the chamber with solvent (refer to Cleaning And Lubrication section of this owner's manual). If this condition persists, we recommend you change to another brand of ammunition.



Use only new commercially manufactured ammunition which are in strict accordance with the standards of the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI). If you are uncertain, contact your ammunition supplier for verification.



All auto-loading firearms may occasionally experience a malfunction (jam) related to the feeding of ammunition. If a shotshell jams, do not attempt to force it into the chamber. Carefully remove it by following steps 1-5 in the To Clear A Malfunction ("Jam") section of this owner's manual. Most malfunctions are caused by improper ammunition, an improper grip on the firearm when firing, or improper lubrication. To help minimize the chance of malfunctions (jams), regularly perform cleaning/preventative maintenance on your firearm pursuant to the instructions in this manual. If you experienced a malfunction (jam) while using a new brand, type or lot of ammunition, try firing another type of ammunition to determine whether the ammunition was the source of the malfunction (jam).

TO CLEAR A MALFUNCTION ("JAM")

1. Always keep the muzzle pointed in a safe direction. Keep your finger off the trigger and outside the trigger guard. Ensure the safety is fully to the "ON" (SAFE) position, and that you are wearing proper eye and hearing protection.
2. Unload the firearm (Refer to Unloading The Firearm section of this owner's manual).
3. Lock the action in the open position (Refer to Opening the Action section of this owner's manual).
4. Visually and physically inspect the chamber, elevator and magazine tube to be certain the firearm is unloaded, and that the shotshell that was stuck has been ejected during this process. If the shotshell has ejected and there is no jam, then properly clean the firearm as instructed in this manual and try different ammunition. You may now resume normal operation. If you still experience a jam, contact a qualified gunsmith or the Product Service Center.
5. If a stuck shotshell is in the chamber and does not eject after the above steps, or you experience a possible bore obstruction then do not attempt to close the action. Remove the barrel (refer to the Disassembly section of this owner's manual). Contact a qualified gunsmith so that the gunsmith may remove the shotshell and/or bore obstruction and verify there is no damage to the firearm.



Do not attempt to remove a bore obstruction using a blank shotshell, or a shell from which the shot charge has been removed, or by shooting it out with another shotshell.



Never force a jammed action. This could cause a shotshell to explode resulting in death, serious injury or property damage to you or those around you.



Do not use a metal tool to attempt to remove an unfired shotshell because it could ignite the primer and fire or rupture sending fragments out of the ejection port with sufficient force that could cause death, serious injury or property damage to you or those around you.



Never pull the trigger if the bolt does not fully close to prevent a possible out of battery firing. If this happens, unload the firearm (refer to Unloading the Firearm section of this owner's manual). Examine the shotshell that was in the chamber and check the chamber to ensure that there are no obstructions or debris in it.

UNLOADING THE FIREARM



WARNING: This product can expose you to chemicals, including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Set the safety button fully to the "ON"(SAFE) position. During unloading, never allow your fingers or any other object to contact the trigger.

KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES.

1. First, remove the rounds from the magazine tube. With the safety button fully protruding out the right side of the trigger guard indicating the "ON"(SAFE) position, turn the shotgun so that the trigger guard is facing upward.
2. Hold the elevator down (you might need to press the bolt release button to release the elevator) and depress the shell stop (See Figure 7c). This will release one shell from the magazine tube under spring pressure. To release any remaining shells, repeat this procedure until the magazine is completely empty.
3. With the magazine tube empty (all shotshells removed) rotate the gun to its normal position. Pull the operation handle fully rearward. This will eject the round in the chamber of the firearm depress the bolt lock button, and lock the action in the OPEN position (See Figure 8).





Figure 8



After unloading always visually and physically inspect the chamber, elevator, and magazine tube to be certain all of the shotshells have been removed, and the firearm is completely unloaded.

DISASSEMBLY

 Before disassembling the firearm, set the safety button fully rearward to the "ON" (SAFE) position and keep the muzzle pointed in a safe direction. Lock the action open, visually and physically check the chamber, elevator, and magazine tube to ensure the firearm is completely unloaded (Refer to the Unloading the firearm section of this owner's manual).

 Wear eye protection during disassembly and cleaning to protect your eyes from oil spatter or spring loaded components.

REMOVING THE FOREARM

1. Visually and physically check the chamber and magazine to make sure the shotgun is unloaded.
2. Depress the bolt lock button (Figure 5), pull the operating handle back as far as it will go—it should stay locked back.
3. Unscrew the magazine cap (counterclockwise) and remove it. (See Figure 9a).
4. Slide the forearm toward the muzzle and remove it. (See Figure 9b).



Figure 9a

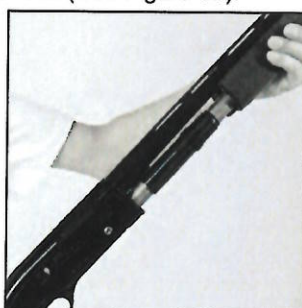


Figure 9b

REMOVING THE BARREL

After removing the forearm, in order to remove the barrel, pull the operating handle (and the bolt) half way back. This will allow the bolt to be disengaged from the barrel, allowing you to pull the barrel out of the receiver freely. (See Figure 10).

Note: If the gas piston remains on the magazine tube after the barrel is removed, slide the gas piston forward to remove it.

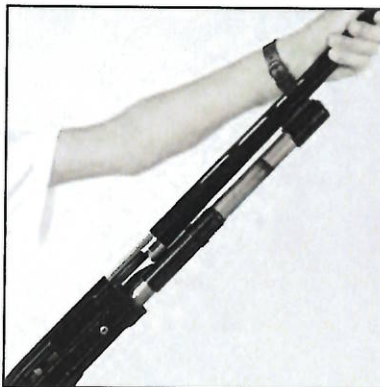


Figure 10

REMOVING THE BOLT

1. Hold the operating handle and depress the bolt release. Ease the action forward until it stops.
2. Slowly push and hold the action (bolt action slide and bolt assembly) back for about 1/3 of its travel (See Figure 11a). Hold the action in this position and move the bolt to align the bolt notch with the operating handle protrusion (See Figure 11b) and pull the operating handle straight out.
3. After the operating handle is removed, the front of the bolt will need to be lifted up from the action bar in order for it to slide out of the receiver. Lift the front of the bolt using your finger and slowly slide the bolt and action bar forward until they are completely removed from the receiver.



Figure 11a

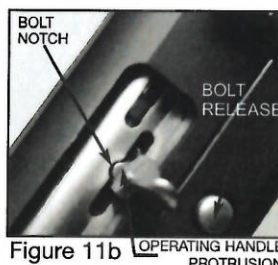


Figure 11b

REMOVING THE TRIGGER HOUSING ASSEMBLY

1. Push out the trigger housing retaining pin using a blunt object no larger than 1/8" diameter (See Figure 12). Remove the pin by tapping from the left side, removing it from the right side.
2. Remove the trigger housing assembly by pushing the bolt release button and sliding the trigger housing assembly forward and down.

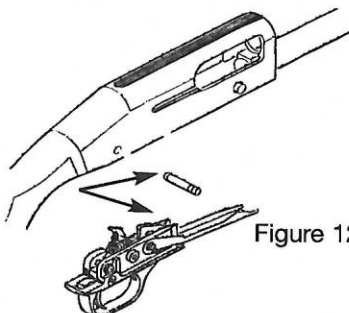


Figure 12

The trigger housing assembly is a complex assembly and must not be disassembled. Disassembly should only be performed at an authorized Product Service Center or by a qualified gunsmith.



Do not pull the trigger and allow the hammer to fall when the trigger housing assembly is removed from the receiver. To do so may result in personal injury or damage to the assembly.



Field disassembly is now complete. Further disassembly should only be performed by a qualified gunsmith or the Product Service Center. Improper disassembly or reassembly, alterations, modifications and/or repairs by a party other than Mossberg could compromise the safety or performance of your firearm, and could result in death, serious injury, or property damage to you or others and will void your warranty.

CLEANING AND LUBRICATION

With proper maintenance and care, your Mossberg International shotgun will provide you with years of dependable service. Your firearm should be inspected and cleaned periodically to ensure that it remains in good condition. Clean your firearm as soon as possible after use. This is especially Important if your firearm has been exposed to moisture. For maximum performance and continued satisfaction with your shotgun, periodic cleaning and lubrication are essential. Follow the Instructions and equipment provided with a quality shotgun cleaning kit.



Always be sure that the firearm is unloaded (refer to the Unloading The Firearm section of this owner's manual) by visually and physically checking the chamber, elevator and magazine tube before cleaning your firearm. Be sure that the safety is fully to the "ON" (SAFE) position. Wear eye protection during cleaning and assembly to protect your eyes from oil splatter and spring-loaded components.



Always make sure that no ammunition is located in the area where you clean your firearm. Cleaner-lubricant-preservative can affect the primer and powder in ammunition and cause it to malfunction. This could result in a shotshell being pushed into the barrel of your firearm and getting stuck. Firing another round with a shotshell stuck in the barrel could cause the barrel to burst and result in death, serious injury, or property damage to you or those around you.



WARNING: This product can expose you to chemicals, including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Normal use requires only that the mechanisms be free of excessive shooting residue. Very little lubrication other than a light oiling of internal and external surfaces to prevent rust is needed.

To ensure optimum performance, Mossberg International recommends thorough cleaning of your firearm after every 200 rounds. However, unusually dusty, dirty, or harsh weather conditions, or use of ammunition which leaves significant powder residue may require more frequent cleaning.

If the firearm is to be stored for a long period of time, it should be thoroughly cleaned and oiled. Do not plug the barrel or store in a fabric-lined case that will absorb lubricant from the firearm, as this may result in corrosion to the unprotected metal surfaces.

Over-lubrication should be avoided during below freezing conditions. Many lubricants thicken in low temperatures which could affect the operation of the firearm. Exposure to unfavorable weather or moisture from condensation requires additional care to prevent corrosion to the firearm.

BARREL CLEANING

Remove the gas piston from the gas cylinder portion of the barrel. Scrub the bore of the barrel, chamber and gas cylinder bore with solvent and follow with cleaning patches until barrel and gas cylinder bore are clean. Place a few drops of light oil in the gas cylinder bore (See Figure 13). A final pass with a lightly oiled patch in the bore of the barrel, and chamber will provide a protective coating. A stiff brass bristle brush is useful for removing stubborn deposits.



Be sure not to leave cleaning patches or excessive oil or grease in the bore of the barrel as this can create dangerous obstructions, resulting in damage to the firearm and/or serious personal injury to you or those around you.

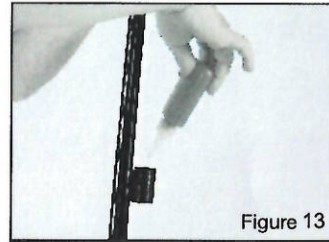


Figure 13

ACTION CLEANING

Clean all components of the action including the bolt assembly and bolt action slide to remove accumulated residue. An evaporating solvent should be used. Action parts will remain cleaner longer if lubrication is used sparingly.

RECEIVER CLEANING

Clean the inside of receiver with a rag or soft bristle brush, giving special attention to the tracks which guide the bolt and slide. Place a few drops of light oil in these tracks when clean. Care should be taken when cleaning the exterior surfaces of the receiver to prevent cosmetic damage. Never use a brush with metal bristles, as this could remove the protective coating on the receiver.

TRIGGER HOUSING CLEANING

Brush loose residue from trigger housing with a soft bristle brush. Never use a brush with metal bristles, as this could remove the protective coating on the trigger housing.



Never pull the trigger while the trigger housing assembly is removed from the receiver, as personal injury or damage to the trigger housing assembly may result.

GAS SYSTEM CLEANING

The gas system includes the magazine tube, gas piston, piston ring, seal, and the gas action return spring (See exploded view). These parts should be thoroughly cleaned using solvent. A stiff brass bristle brush is useful for removing stubborn deposits.

Apply a light coat of gun oil to all metal parts and then wipe thoroughly with a dry cloth. Excess oil will accelerate the build up of carbon residue in the gas system and may have a negative effect on the shotguns performance.

RE-ASSEMBLY



Wear eye protection during assembly to protect your eyes from oil spatter or spring loaded components.



Ensure there is no presence of ammunition while assembling your firearm. Be sure the chamber and magazine tube remain unloaded.

INSTALLING TRIGGER HOUSING ASSEMBLY

1. Insert the trigger housing assembly by pressing the bolt release button while pushing the trigger housing assembly up and rearward (Figure 15).
2. Push in the trigger housing pin into the hole on the right side of receiver until the pin is flush with the receiver.

REINSTALLING THE BOLT

1. Assemble the bolt assembly onto the bolt action slide.
2. Assemble the bolt action slide onto the magazine tube.
3. Slowly push the bolt action slide into the receiver (See Figure 11a).
4. Looking through the ejection port, align the notch in the slide with the notch in the bolt (See Figure 14).
5. Align the operating handle into the bolt assembly (See Figure 11b).



Figure 14

BARREL RE-ASSEMBLY

Assemble the barrel to the receiver as described in UNPACKING AND ASSEMBLING SHOTGUN under the section MOUNTING THE BARREL TO THE RECEIVER.

FOREARM RE-ASSEMBLY

Assemble the forearm to the receiver as described in UNPACKING AND ASSEMBLING SHOTGUN under the section MOUNTING THE FOREARM.

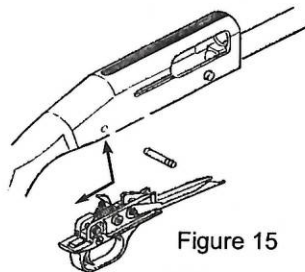


Figure 15



Be certain to check your firearm for proper functioning before firing any live ammunition (refer to the Function Testing section of this Owner's Manual).

FUNCTION TESTING



AFTER PERFORMING ANY WORK ON YOUR FIREARM SUCH AS CLEANING, DISASSEMBLY, OR INSTALLATION OF ANY ACCESSORY, CHECK YOUR FIREARM FOR PROPER FUNCTIONING BEFORE USING AND/OR FIRING ANY LIVE AMMUNITION.



Set the safety button fully to the "ON" (SAFE) position and keep the muzzle pointed in a safe direction. Lock the action open, visually and physically check the chamber, elevator, and magazine tube to ensure the firearm is completely unloaded (Refer to the Unloading The Firearm section of this owner's manual).



KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES THROUGHOUT THE FOLLOWING STEPS! FAILURE TO DO SO COULD CAUSE DEATH, SERIOUS INJURY, OR PROPERTY DAMAGE TO YOU OR THOSE AROUND YOU IF THE FIREARM HAS NOT BEEN PROPERLY UNLOADED AND FIRES WHILE YOU ARE TESTING ITS FUNCTION!

1. Move the safety button fully to the right to the "ON" (SAFE) position.
2. Grasp the operating handle and pull the bolt fully rearward. It should lock in the open position.
3. With fingers and other objects clear of the ejection port, press the bolt release and allow the bolt to move forward under spring pressure. It should lock in the fully closed position. Repeat this procedure several times to check for free movement of the action assemblies.
4. With the action closed and the safety button fully to the right in the "ON" (SAFE) position, pull the trigger fully rearward. The hammer should not fall (NO FIRE).
5. Remove your finger from the trigger. Move the safety button to the left to the "OFF" (FIRE) position. The hammer should not fall (NO FIRE).
6. Leave the safety button in the "OFF" (FIRE) position.
7. Pull the trigger rearward. The hammer should fall (FIRE).
8. Open the action. Move the safety button to the right to the "ON" (SAFE) position.



IF YOUR FIREARM DOES NOT PERFORM AS DESCRIBED IN ANY OF THE ABOVE STEPS CONTACT THE PRODUCT SERVICE CENTER IMMEDIATELY. DO NOT ATTEMPT TO LOAD OR USE THE FIREARM.



Firearms are complex mechanisms. Any modification, alteration, or improper fitting of parts may result in a dangerous malfunction, damage to the firearm, and could cause death, serious injury or property damage to you or those around you. The firearm's owner must accept full responsibility for the correct reassembly and functioning of the firearm after any disassembly or replacement of parts.

CHOKE TUBES



BEFORE REMOVING OR INSTALLING ANY CHOKE TUBE:

Move the safety button so it is protruding fully out the right side of the trigger guard indicating the "ON" (SAFE) position and keep muzzle pointed in a safe direction. Open the action, visually and physically check chamber, elevator, and magazine tube to be certain firearm is unloaded.



Do not use bent or deformed choke tubes as these may result in tube or barrel damage upon firing which may cause serious personal injury to you or those around you. Inspect choke tubes periodically to insure they are properly installed and in good condition. Pay special attention to the threaded end of the choke tube to be certain it is not deformed or dented.



Never fire the shotgun without a choke tube properly installed. Failure to do so will damage the precision threads on the inside of the barrel. Firing the shotgun with loose choke tubes may lead to damage to the choke tube and barrel, as well as serious personal injury to you or those around you.

CARE AND CLEANING: The precision threads on your choke tube should be kept clean and lightly oiled at all times.

During cleaning of the barrel, be certain a choke tube is properly installed. This will avoid residue build-up on threads.

These choke tubes are designed for use with Lead, Steel, and other non-toxic shot. Each durable tube is clearly marked, as a guide, with the pattern it will produce.

TO REMOVE CHOKE TUBE: Loosen with choke wrench provided, turning it counterclockwise (See Figure 16). When the choke tube is loosened, remove it completely with your fingers. Place choke tube on a clean, dry surface.

TO INSTALL CHOKE TUBE: Screw the tube clockwise into the barrel by hand and then tighten the tube until snug with the choke wrench (see Figure 17). These tubes fit completely inside the barrel when properly installed. Do not use excessive force when installing.



Choke tube tightness should be checked periodically to avoid damage to the choke, firearm, and to prevent injury to you or those around you.

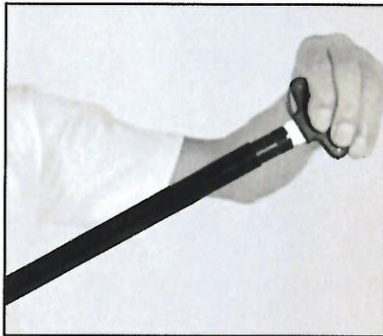


Figure 16

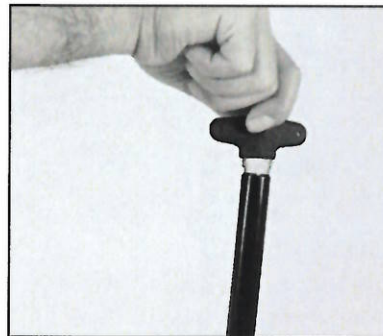


Figure 17

Lead, steel, and other non-toxic shot patterns will vary substantially depending on shell length, shot size, brand of ammunition, and the individual barrel. The shooter is urged to conduct pattern tests before field use.

STOCK SPACER SYSTEM

Included with this shotgun is a matching set of stock spacers. These spacers allow you to raise or lower the vertical position of the stock. Each spacer is marked with the amount of drop or rise they will provide.

Stock Spacer Installation (Figure 18)



Before performing any stock adjustments on your firearm, set the safety button fully to the "ON" (SAFE) position and keep the muzzle pointed in a safe direction. Lock the action open, visually and physically check the chamber, elevator, and magazine tube to ensure the firearm is completely unloaded (Refer to the Unloading The Firearm section of this owner's manual).



Wear eye protection during disassembly and assembly to protect your eyes from oil spatter or spring-loaded components.

1. Remove recoil pad (screws will remain in recoil pad).
2. Remove stock bolt using 1/2" socket wrench (Rotate counterclockwise).
3. Remove stock.
4. Place selected stock spacer on back of receiver, text side facing out. (Note clocking slot).
5. Reinstall stock.
6. Install stock bolt. Do not over-tighten.
7. Replace recoil pad. Do not over-tighten screw.

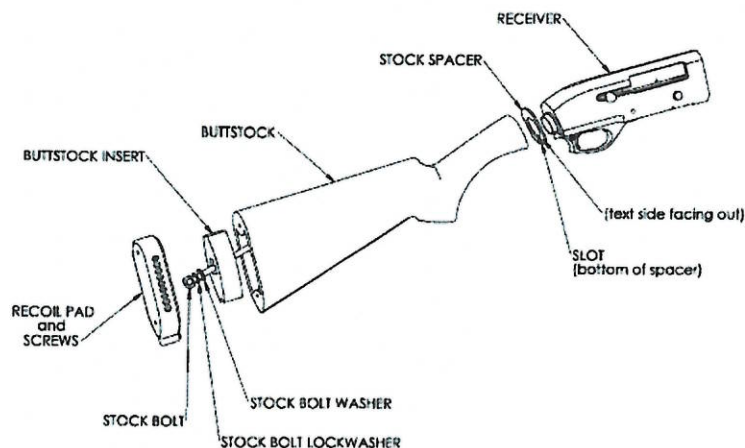


Figure 18



After performing any work on your firearm such as cleaning, disassembly, or installation of any accessory, check your firearm for proper functioning before firing any live ammunition.

STORAGE



Always store this firearm securely and unloaded. Failure to do so could result in an unintentional discharge.



Use the locking device supplied with the firearm for storage. The use of a locking device or cable lock is only one aspect of responsible firearms storage (See Cable Lock section of this owner's manual).



While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Mechanical and locking devices can fail and/or be bypassed with enough time, knowledge, determination and equipment.



Keep out of reach of children. Firearms should be stored unloaded in a location that is secure and inaccessible to children and any other unauthorized person, with ammunition locked securely in a different location.



Never act in an irresponsible manner or ignore any established rules of safety when using or storing firearms.

After unloading, cleaning and lubrication and function testing this firearm as instructed in this owner's manual, follow these instructions on storage to properly and securely store your firearm:

1. Select a safe and secure location for storage, one that conforms to the instructions and recommendations of this manual and all applicable laws, including but not limited to use of the cable lock provided with this firearm (See Cable Lock section of this owner's manual).
2. If possible, do not store the firearm in the factory-supplied case as moisture may collect and cause damage.
3. If you plan on storing the firearm for extended periods of time between uses, clean and lubricate the firearm per instructions in this manual every six months (See Cleaning and Lubrication section of this owner's manual).

CABLE LOCK



Before installing the cable lock, move the safety button fully to the "ON" (SAFE) position. Visually and physically inspect the chamber, elevator, and magazine tube to be certain the firearm is completely unloaded. Keep the muzzle pointed in a safe direction while opening the action.



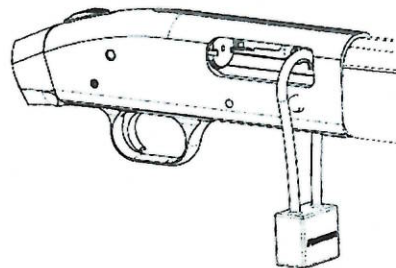
Do not close the action with the cable lock installed. This may result in damage to your cable lock and firearm.



Store your cable lock keys in a separate location.

To install the cable lock:

1. Ensure the action remains locked in the open position to install your cable lock.
2. Unlock the cable lock with the key provided, leave the key in the lock body.
3. Pass the free end of the cable through the ejection port and down through in front of the elevator in the loading port.
4. Align the free end of the cable with the open hole on the lock body. Press and hold firmly in place.
5. Turn the key counterclockwise until locked. Remove the key.
6. Tug on lock body to be sure the cable lock is secure. If not locked, reinsert the key and repeat steps 4 and 5.
7. To unlock the cable lock, insert the key into the lock body. Turn clockwise and pull on the lock body until the cable releases.



**CORRECT INSTALLATION
OF CABLE LOCK**

Figure 19



Ensure the cable lock is installed correctly as shown in Figure 19. Improper installation of the cable lock or storage of your firearm could cause, death, serious injury or property damage to you or those around you.

SERVICE INSTRUCTIONS

Should your firearm or any component of your firearm require service, ship your entire firearm (please do not send components only), via your chosen carrier, postage paid (we do not accept C.O.D. shipments), following these instructions:

Repairs in the U.S.

For faster repair service, please start the process by filling out our Service Request Form online at <http://www.mossberg.com/service> prior to shipping your firearm.



- **Make absolutely certain your firearm is unloaded.**
- **Do not send ammunition with your firearm.**
- Remove all accessories from your firearm such as scopes, slings, scope mounts, etc.
- Ship your firearm in a suitable container, packaging it securely to prevent parts from shifting and/or damage during shipping.
- Include a note with a clear description of the service you wish us to perform, your complete return shipping address (no P.O. boxes please), your daytime telephone number and your e-mail address (if available).
- It is advisable to place your correspondence inside your shipping container when shipping.

SHIPPING ADDRESS

Mossberg Product Service Center
1001 Industrial Blvd.
Eagle Pass, TX 78852

If you have any service related questions, please contact the Product Service Center at (800) 363-3555 or service@mossberg.com

TO ORDER PARTS

To order parts from the Product Service Center, you can fax, phone, email, or mail your order to one of the below numbers/addresses.

Fax Number: (203) 230-5420
Phone Number: (800) 363-3555
E-mail Address: service@mossberg.com
Mailing Address: Mossberg Product Service Center
1001 Industrial Blvd.
Eagle Pass, TX 78852
Attn: Order Department

Please provide your name, address, city, state, zip, your daytime phone number and e-mail (if available). The Product Service Center will need the Model Number, Serial Number, Gauge/Caliber, Finish, Item Number, and Part Name. There is a \$7.50 (U.S.) minimum parts order charge. Most major credit cards, money orders, and bank drafts are accepted.

Service outside of the U.S.A.

For Mossberg firearm parts and service requirements outside of the United States, customers are requested to contact the closest Mossberg stocking dealer/distributor.

**MOSSBERG INTERNATIONAL, INC. WARRANTY
410 GAUGE AUTOLOADING SHOTGUN
ONE (1) YEAR LIMITED WARRANTY**

Limited Warranty: Mossberg International™, Inc. ("Mossberg") warrants to you, the original retail purchaser of a new Mossberg International™ Autoloading Shotgun (the "Mossberg firearm"), that the Mossberg firearm will be free of defects in material or manufacture for a period of one (1) year from the date of your purchase of the new Mossberg firearm (the "Warranty Period") in the United States or Canada. This is the only express warranty on the Mossberg firearm.

MOSSBERG MAKES NO OTHER WARRANTIES OF ANY KIND OR CONDITIONS, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

The implied warranties of merchantability and fitness for a particular purpose, and all other warranties not expressly made herein are expressly disclaimed. All disclaimers and limitations of liability shall still apply even if the limited remedy of repair or replacement fails of its essential purpose. There are no warranties which extend beyond the description on the face hereof. Any action against Mossberg and/or any Mossberg affiliates based on an alleged breach of this limited warranty must be brought within one (1) year of the claimed breach.

This Limited Warranty gives you specific legal rights, and you may have other rights that vary from State to State.

Purchaser's Remedy: During the Warranty Period, Mossberg will, at its sole option and discretion, (1) repair the Mossberg firearm or any part thereof that, upon examination and testing by Mossberg, does not conform to the Limited Warranty without charge to you for parts or labor, or (2) replace the Mossberg firearm with a new or similar model. THIS REMEDY SHALL BE YOUR EXCLUSIVE AND SOLE REMEDY FOR ANY BREACH OF WARRANTY. MOSSBERG SHALL NOT BE RESPONSIBLE FOR ANY OTHER EXPENSES, LOSSES OR INCONVENIENCE THAT YOU MAY SUSTAIN AS A RESULT OF THE PURCHASE, USE, MALFUNCTION OR DEFECTIVE CONDITION OF THE MOSSBERG FIREARM. Mossberg reserves the right to inspect, examine and/or test the Mossberg firearm to assess any claim made under the Limited Warranty.

EXCLUSIONS: THIS WARRANTY DOES NOT COVER THE SURFACE FINISH OF ANY MATERIAL, THE COSMETIC APPEARANCE OF THE MOSSBERG FIREARM OR ANY DAMAGE CAUSED BY:

- (1) NORMAL WEAR AND TEAR;
- (2) FAILURE TO PERFORM PROPER CARE AND MAINTENANCE;
- (3) ACCIDENTS, ABUSE OR NEGLECT;
- (4) BARREL OR BORE OBSTRUCTIONS;
- (5) FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS THAT ACCOMPANY THE MOSSBERG FIREARM;
- (6) THE USE OF DEFECTIVE, NON-SAAMI STANDARD, REMANUFACTURED, HAND-LOADED, AND/OR RELOADED AMMUNITION;
- (7) THE USE OF INCORRECT AMMUNITION, EX. WRONG GAUGE;
- (8) DISASSEMBLY BEYOND THE INSTRUCTION OF THIS MANUAL;
- (9) CRIMINAL, NEGLIGENT OR IMPROPER USE; OR
- (10) OTHER FACTORS BEYOND MOSSBERG'S CONTROL.

IN ADDITION, ANY UNAUTHORIZED REPAIRS, ALTERATIONS OR MODIFICATIONS TO THE MOSSBERG FIREARM WILL AUTOMATICALLY VOID THE LIMITED WARRANTY.

(CONTINUED ON NEXT PAGE)

LIMITATION OF DAMAGES: EXCEPT WHERE PROHIBITED BY LAW, MOSSBERG AND AFFILIATES, OFFICERS, DIRECTORS, SHAREHOLDERS, EMPLOYEES, OR AGENTS WILL NOT BE LIABLE FOR ANY LOSS OR DAMAGE WHATSOEVER ARISING FROM THE USE OF THIS MOSSBERG FIREARM, WHETHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, CONSEQUENTIAL OR PUNITIVE, REGARDLESS OF THE LEGAL THEORY ASSERTED, INCLUDING CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY. SOME JURISDICTIONS DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, OR THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU.

Warranty Service: To obtain service under this Limited Warranty, you must follow the instructions found in the "Service Instructions" section of the Owner's Manual and return the Mossberg firearm to the authorized Product Service Center. You are responsible for all shipping costs to the Product Service Center. Mossberg will not accept COD shipments of any Mossberg firearm for service. After repair or replacement under warranty, the Mossberg firearm or a similar model will be returned to you, return postage paid by Mossberg. If we replace the Mossberg firearm, we will keep the firearm that you returned to Mossberg, and you hereby relinquish any and all rights in such returned firearm.

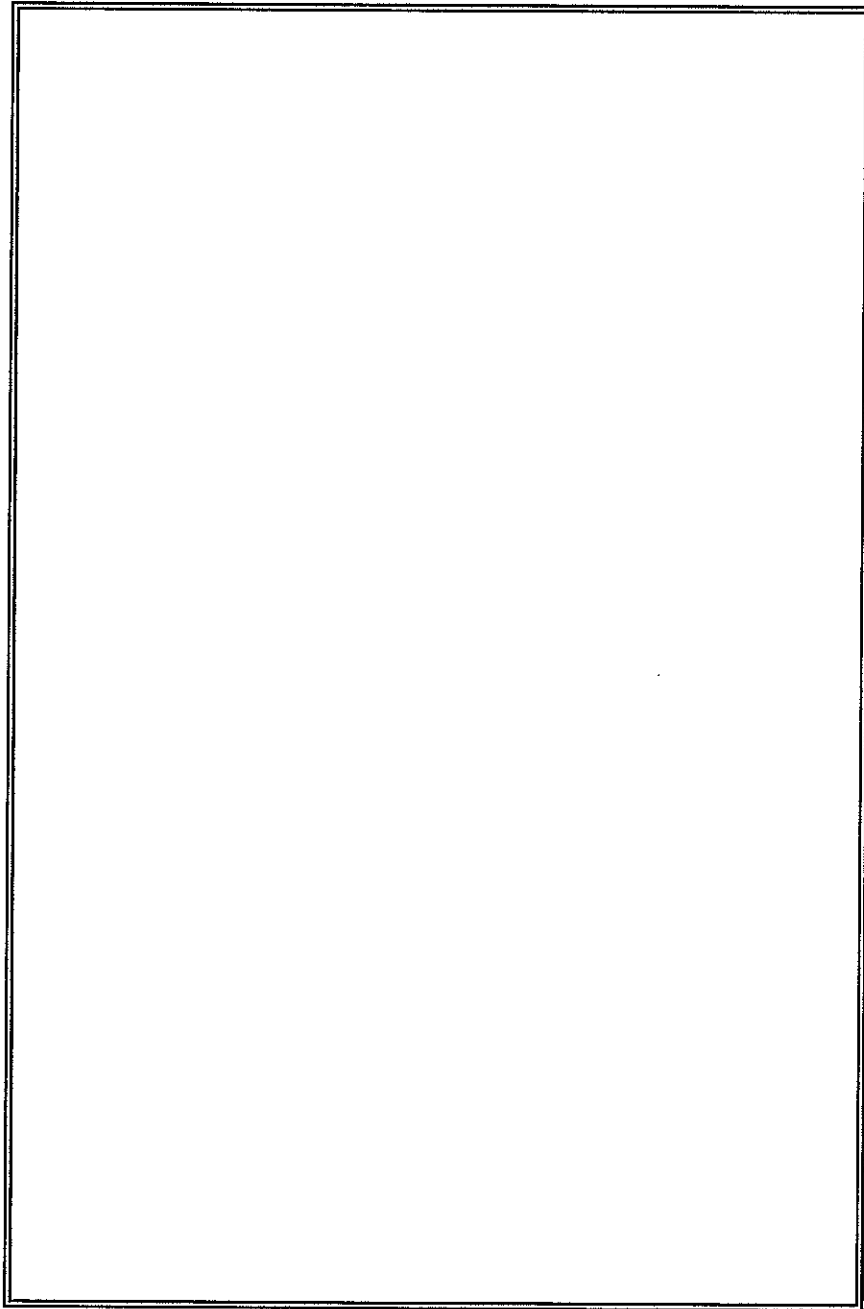
Modification of Warranty: No agent, representative, distributor, or authorized dealer of Mossberg firearms has any authority to modify the terms or conditions of the Limited Warranty in any way. The Limited Warranty may only be modified in writing by an authorized officer of Mossberg.

THIS LIMITED WARRANTY IS EFFECTIVE JANUARY 1, 2020.

PARTS LIST


PART NO	DESCRIPTION	PART NO	DESCRIPTION	PART NO	DESCRIPTION	PART NO	DESCRIPTION
1	RECEIVER	11	FOLLOWER	21	BARREL	31	STOCK BOLT WASHER
2	FOREARM LATCH	12	MAGAZINE SPRING	22	FRONT SIGHT	32	STOCK BOLT
3	FOREARM LATCH SCREW	13	MAGAZINE TUBE	23	ACTION ARM SLEEVE	33	SHIM
4	CARRIER LATCH	14	MAGAZINE SPRING CAP	24	ACTION ARM	34	TRIGGER GROUP
5	CARRIER LATCH SPRING	15	MAGAZINE LOCK SCREW	25	BOLT GROUP	35	FOREARM
6	BUTTON PIN	16	MAGAZINE CAP LOCK PIN	26	STOCK	36	MAGAZINE CAP
7	CARRIER LATCH PIVOT PIN	17	MAGAZINE CAP LOCK SPRING	27	RECOIL PAD SCREWS	37	CHOKE TUBE
8	CARRIER LATCH BUTTON SPRING	18	ACTION SPRING	28	RECOIL PAD	38	MAGAZINE SPRING PIN
9	BUTTON	19	O-RING	29	STOCK BOLT SCREW	39	MAGAZINE PLUG
10	RECEIVER PIN	20	GAS PISTON	30	STOCK BOLT LOCK WASHER	40	BOLT HANDLE

NOTES

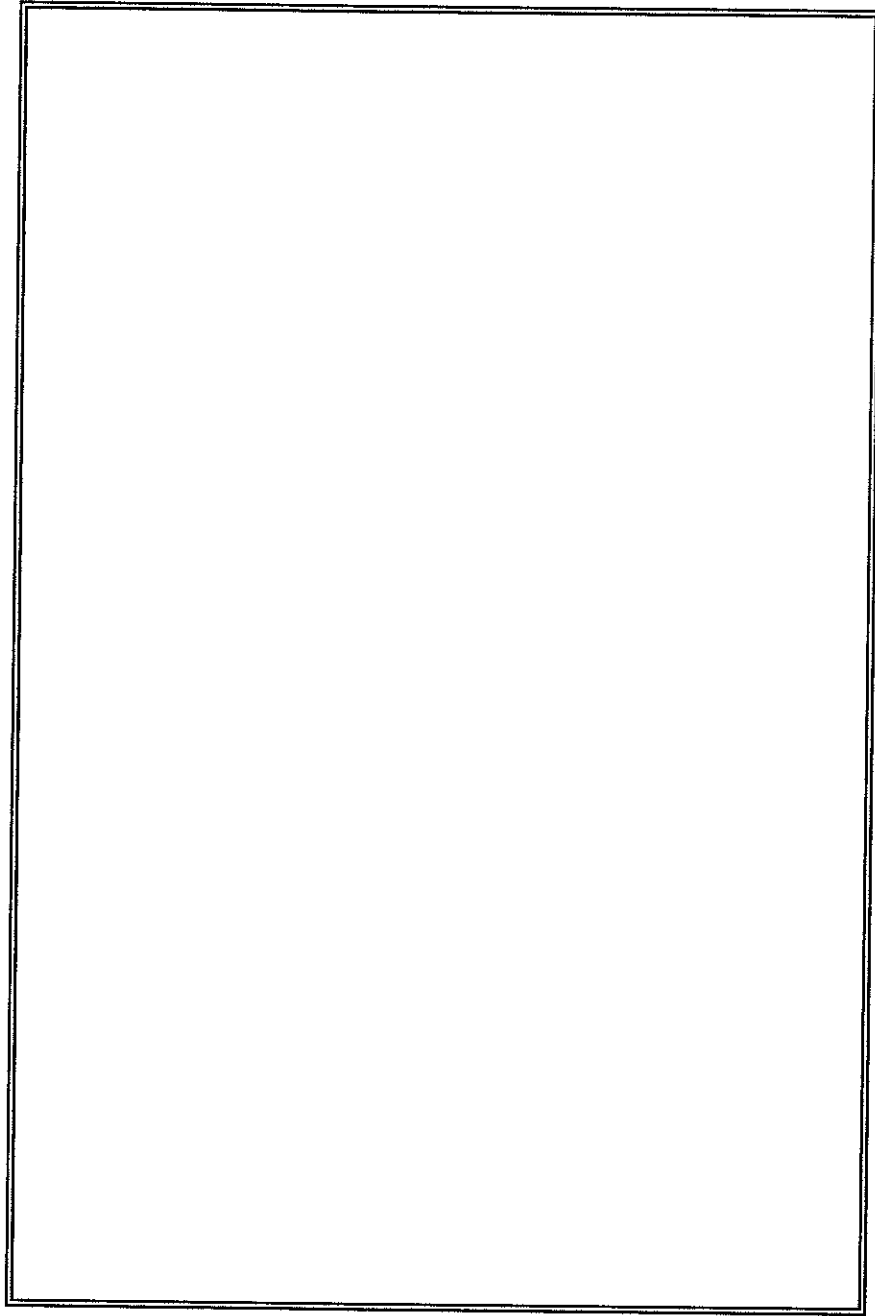
A large, empty rectangular box with a thin black border, intended for handwritten notes. It occupies the central portion of the page.

NOTES

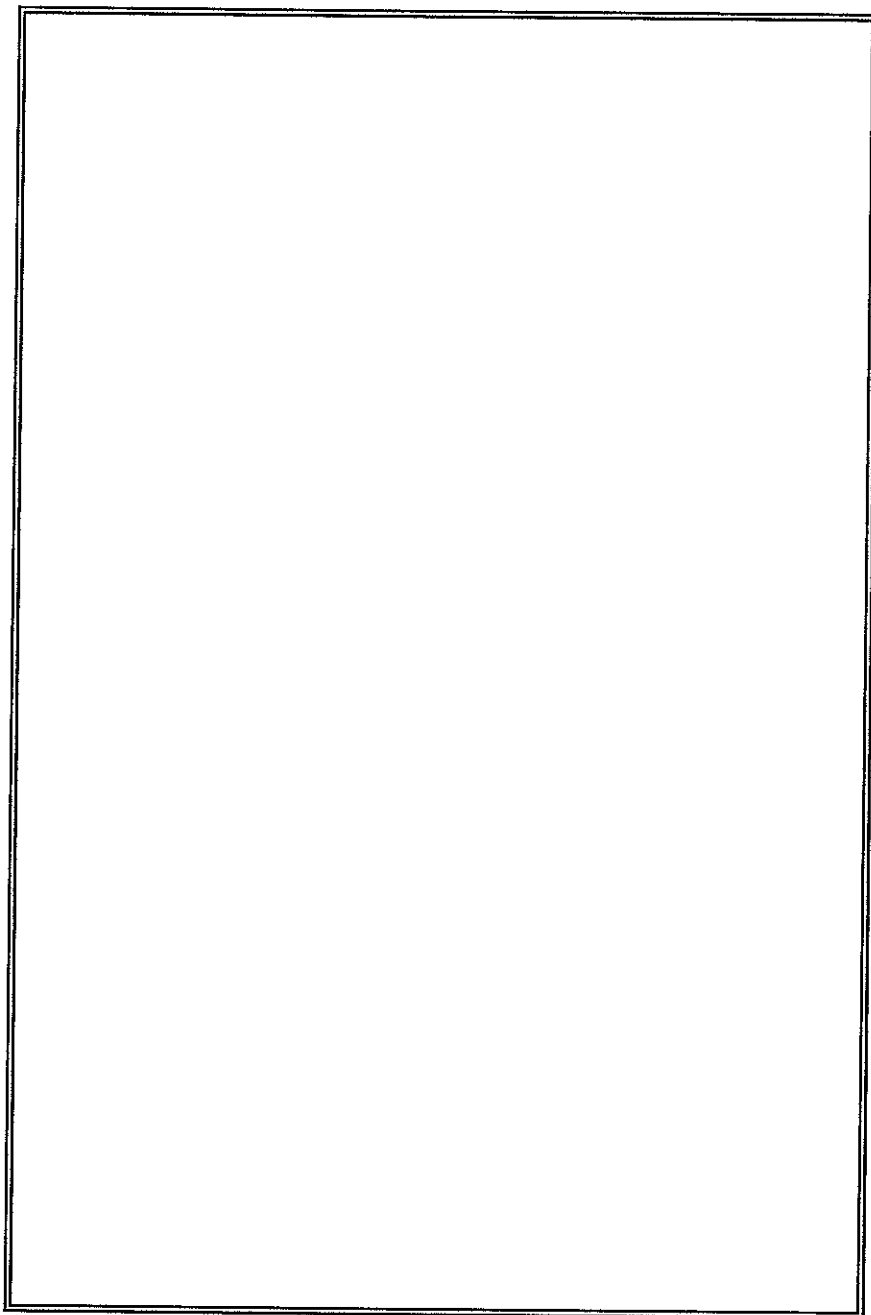
NOTES



NOTES

A large, empty rectangular box with a thin black border, intended for handwritten notes. It occupies the central portion of the page.

NOTES

A large, empty rectangular box with a double-line border, intended for handwritten notes. It occupies the central portion of the page.

FIREARMS SAFETY DEPENDS ON YOU. MAKE NO MISTAKE ABOUT IT!

From the time an individual picks up a firearm, that individual shooter becomes a part of a system over which he or she has complete control. He or she is the only part of the system that can make a gun safe – or unsafe. Hunting and target shooting are among the safest of all sports. This booklet is intended to make them even safer – by re-emphasizing and reaffirming the basics of safe gun handling and storage and by reminding each individual shooter that he or she is the key to firearms safety. You can help meet this responsibility by enrolling in hunter safety or shooting safety courses. You must constantly stress safety when handling firearms, especially to children and non-shooters. Newcomers in particular must be closely supervised when handling firearms with which they may not be acquainted. Don't be timid when it comes to gun safety. If you observe anyone violating any safety precautions, you have an obligation to suggest safer handling practices, such as those in this booklet. Please read these rules carefully and follow the safety procedures outlined. Firearms safety is up to you. Make no mistake about it.

- 1. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION**
- 2. FIREARMS SHOULD BE UNLOADED WHEN NOT ACTUALLY IN USE**
- 3. DON'T RELY ON YOUR GUN'S "SAFETY"**
- 4. BE SURE OF YOUR TARGET AND WHAT'S BEYOND IT**
- 5. USE CORRECT AMMUNITION**
- 6. IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED, HANDLE WITH CARE**
- 7. ALWAYS WEAR EYE AND HEARING PROTECTION WHEN SHOOTING**
- 8. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING**
- 9. DO NOT ALTER OR MODIFY YOUR GUN, AND HAVE GUNS SERVICED REGULARLY**
- 10. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING**

*Courtesy of
Sporting Arms and Ammunition Manufacturers' Institute, Inc.*